

**STAINLESS STEEL
HIGH PRESSURE FILTERS**

**HYDRAULIC
FILTRATION**

CATALOGUE



MPFILTRI®

PASSION TO PERFORM



A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

HYDRAULIC FILTRATION PRODUCTS

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|-----------|---------------------|---|--|--|------------------------------|------------------------------|
| 28 | page | SUCTION FILTERS | | | up to P_{max} | up to Q_{max} |
| | | | | | bar | psi |
| 31 | STR & MPA - MPM | Submerged suction filter, with bypass or magnetic filter | | | 1000 | 264 |
| 38 | SFEX | In-line filter with plastic bowl | | | 100 | 26 |
| 49 | SF2 250 - 350 | Semi-submerged positive head suction filter, low flow rate | | | 160 | 42 |
| 57 | SF2 500 | Semi-submerged positive head suction filter, high flow rate | | | 700 | 185 |
| 679 | CLOGGING INDICATORS | | | | | |

| | | | | | | |
|-----------|---------------------|---|----|-----|------------------------------|------------------------------|
| 66 | page | RETURN FILTERS | | | up to P_{max} | up to Q_{max} |
| | | | | | bar | psi |
| 68 | RFX | Return filter, tank mounted filter suitable for all mineral oil and water glycol applications | 16 | 232 | 260 | 69 |
| 78 | MPFX | Tank top semi-immersed filter, standard filter element disassembly | 8 | 116 | 900 | 238 |
| 106 | MPLX | Tank top semi-immersed filter, standard filter element disassembly | 10 | 145 | 1800 | 476 |
| 114 | MPTX | Tank top semi-immersed filter, easy filter element disassembly | 8 | 116 | 300 | 79 |
| 132 | MFBX | Bowl assembly | 8 | 116 | 700 | 185 |
| 141 | MPF | Tank top semi-immersed filter, standard filter element disassembly | 8 | 116 | 900 | 238 |
| 169 | MPT | Tank top semi-immersed filter, easy filter element disassembly | 8 | 116 | 300 | 79 |
| 187 | MFB | Bowl assembly | 8 | 116 | 700 | 185 |
| 195 | MDH | Heavy industrial applications integrated in the tank - air separation | 10 | 145 | 500 | 132 |
| 203 | MPH | Tank top semi-immersed filter, standard filter element disassembly | 10 | 145 | 3500 | 925 |
| 227 | MPI | Tank top semi-immersed filter, standard filter element disassembly | 10 | 145 | 3500 | 925 |
| 239 | FRI | Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter | 20 | 290 | 2500 | 660 |
| 255 | RF2 | Semi-immersed under-head filter, easy filter element disassembly | 20 | 290 | 615 | 162 |
| 262 | ACCESSORIES | | | | | |
| 680 | CLOGGING INDICATORS | | | | | |

| | | | | | | |
|------------|---------------------|---|----|------|------------------------------|------------------------------|
| 264 | page | RETURN / SUCTION FILTERS | | | up to P_{max} | up to Q_{max} |
| | | | | | bar | psi |
| 266 | MRSX | Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit | 10 | 145 | 250 | 66 |
| 279 | LMP 124 MULTIPORT | Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit | 80 | 1160 | 120 | 32 |
| 682 | CLOGGING INDICATORS | | | | | |

| | | | | | | |
|------------|---------------------|---|----|-----|------------------------------|------------------------------|
| 288 | page | SPIN-ON FILTERS | | | up to P_{max} | up to Q_{max} |
| | | | | | bar | psi |
| 291 | MPS | Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides | 12 | 174 | 365 | 96 |
| 684 | CLOGGING INDICATORS | | | | | |

| 306 page | LOW & MEDIUM PRESSURE FILTERS | up to P _{max} | | up to Q _{max} | | |
|----------|-------------------------------|---|-----|------------------------|------|------|
| | | bar | psi | l/min | gpm | |
| 308 | LFEX | In-line filter with plastic bowl | 16 | 232 | 300 | 79 |
| 319 | LMP 110 - 120 - 123 MULTIPORT | In-line filter with Multiport design for multiple choice connection | 80 | 1160 | 175 | 46 |
| 335 | LMP 210 - 211 | In-line low & medium pressure filter, low flow rate | 60 | 870 | 365 | 96 |
| 345 | LMP 400 - 401 & 430 - 431 | In-line low & medium pressure filter, high flow rate | 60 | 870 | 780 | 206 |
| 357 | LMP 950 - 951 | In-line filter, available with 2 and up to 6 different heads | 30 | 435 | 2400 | 634 |
| 365 | LMP 952 - 953 - 954 | In-line low pressure filter specifically designed to be mounted in series | 25 | 363 | 4500 | 1189 |
| 377 | LMD 211 | In-line duplex medium pressure filter | 60 | 870 | 200 | 53 |
| 385 | LMD 400 - 401 & 431 | In-line duplex low pressure filter | 16 | 232 | 600 | 159 |
| 401 | LMD 951 | In-line duplex filter, available with 2 up to 6 different heads | 16 | 232 | 1200 | 317 |
| 409 | | Filter elements designed according to DIN 24550 | | | | |
| 411 | LDP - LDD | In-line and duplex medium pressure filter | 60 | 870 | 360 | 95 |
| 421 | LMP 900 - 901 | In-line low pressure filter | 30 | 435 | 2000 | 528 |
| 429 | LMP 902 - 903 | In-line filter specifically designed to be mounted in series | 20 | 290 | 3000 | 793 |
| 438 | ACCESSORIES | | | | | |
| 686 | CLOGGING INDICATORS | | | | | |

| 440 page | HIGH PRESSURE FILTERS | up to P _{max} | | up to Q _{max} | | |
|----------|-----------------------|--|-----|------------------------|-----|-----|
| | | bar | psi | l/min | gpm | |
| 442 | FMMX 050 | Typical high pressure filter for mobile applications, low flow rate | 420 | 6092 | 154 | 41 |
| 451 | FMM | Typical high pressure filter for mobile applications, low flow rate | 420 | 6092 | 300 | 79 |
| 461 | FHA 051 | Filter optimized for use in high pressure operating systems, low flow rate | 560 | 8122 | 150 | 40 |
| 469 | FMP 039 | Filter high pressure, low flow rate applications | 110 | 1595 | 80 | 21 |
| 477 | FMP | Filter high pressure, high flow rate applications | 320 | 4641 | 500 | 132 |
| 489 | FHP | Typical high pressure filter for mobile applications, high flow rate | 450 | 6527 | 630 | 166 |
| 509 | FHM | High pressure filter with intermediate manifold construction | 320 | 4641 | 400 | 106 |
| 527 | FHB | High pressure for block mounting | 320 | 4641 | 485 | 128 |
| 541 | FHF 325 | In-line manifold top mounting | 350 | 5076 | 550 | 145 |
| 551 | FHD | In-line duplex high pressure filter | 350 | 5076 | 250 | 66 |
| 565 | HPB | Pressure filter kits for integration in control manifolds | 420 | 6092 | 300 | 79 |
| 687 | CLOGGING INDICATORS | | | | | |

| 574 page | STAINLESS STEEL HIGH PRESSURE FILTERS | up to P _{max} | | up to Q _{max} | | |
|----------|---------------------------------------|---|------|------------------------|-----|----|
| | | bar | psi | l/min | gpm | |
| 577 | FZP | In-line pressure filter with threaded mount | 420 | 6092 | 160 | 42 |
| 587 | FZH | In-line pressure filter with threaded mount for higher pressure | 700 | 10153 | 80 | 21 |
| 597 | FZX | In-line pressure filter with threaded mount up to 1000 bar | 1000 | 14504 | 10 | 3 |
| 605 | FZM | Manifold top mounting | 320 | 4641 | 70 | 18 |
| 613 | FZB | Manifold side mounting | 320 | 4641 | 70 | 18 |
| 621 | FZD | Duplex pressure filter for continuous operation requirements | 350 | 5076 | 60 | 16 |
| 688 | CLOGGING INDICATORS | | | | | |

| 632 page | FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE | up to P _{max} | | up to Q _{max} | | |
|----------|--|---|------|------------------------|-----|----|
| | | bar | psi | l/min | gpm | |
| 634 | FMMX 050 | Typical high pressure filter for mobile applications, low flow rate | 420 | 6092 | 154 | 41 |
| 643 | FZP | In-line pressure filter with threaded mount | 700 | 10153 | 80 | 21 |
| 653 | FZH | In-line pressure filter with threaded mount for higher pressure | 1000 | 14504 | 10 | 3 |
| 663 | FZX | In-line pressure filter with threaded mount up to 1000 bar | 320 | 4641 | 70 | 18 |
| 689 | CLOGGING INDICATORS | | | | | |

| 669 page | CLOGGING INDICATORS |
|----------|--------------------------------|
| 674 | QUICK REFERENCE GUIDE |
| 679 | DESIGNATION AND ORDERING CODES |
| 690 | TECHNICAL DATA |

MARKET LEADER



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly and with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **9** business branches



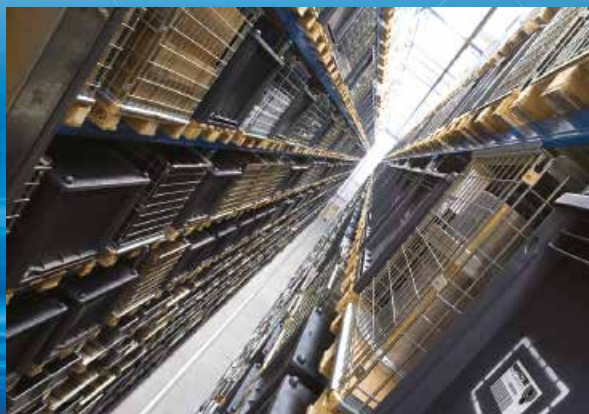
TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).



AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





SUCTION FILTERS

Flow rates
up to 875 l/min

Mounting:
- Tank immersed
- In-Line
- In tank with
shut off valve
- In tank
with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 20 bar

Mounting:
- In-Line
- Tank top
- In single
and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

Pressure
up to 35 bar

Mounting:
- In-Line
- Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Parallel manifold version
- In single
and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

Pressure from 110 bar
up to 560 bar

Mounting:
- In-Line
- Manifold
- In single
and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure, ATEX filters) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 150 l/min

Pressure from 320 bar up to 1000 bar

- Mounting:
- In-Line
 - Manifold
 - In single and duplex designs

FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE

Flow rates up to 154 l/min

Pressure from 420 bar up to 1000 bar

- Mounting:
- In-Line

CONTAMINATION CONTROL SOLUTIONS

- Off-line, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols
- Mobile Filtration Units with flow rates from 15 l/min up to 200 l/min

POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges



CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most popular classification criterion divides them into the following families:

- MINERAL OILS

Commonly used oil deriving fluids.

- FIRE RESISTANT FLUIDS

Fluids with intrinsic characteristics of incombustibility or high flash point.

- SYNTHETIC FLUIDS

Modified chemical products to obtain specific optimized features.

- ECOLOGICAL FLUIDS

Synthetic or vegetable origin fluids with high biodegradability characteristics.

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY

It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- KINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Kinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density.

The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION

These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY

It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives

- LIQUID CONTAMINATION

For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



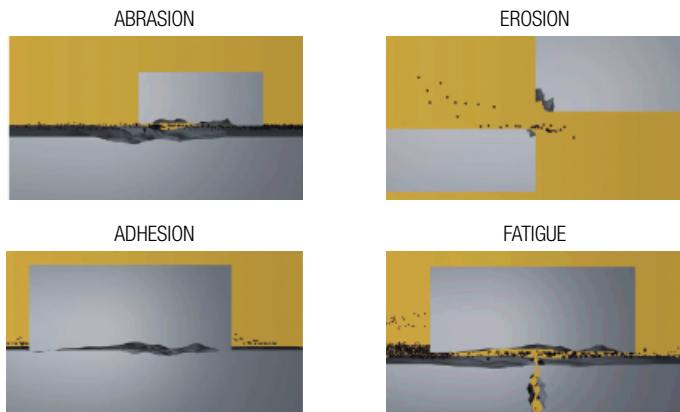
Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES

Cause of leakage through mechanical seals, reduction of system performance, failures.

- SURFACE EROSION
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS
Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
Cause of breakdowns and components breakdown.

- MODIFICATION OF FLUID PROPERTIES (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
Cause of system's reduction of efficiency and of control.
It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE
Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
Efficiency and performance reduction due to friction, drainage, cavitation.



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY
Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION
Cause of worsening in the filterability feature
- ICE CREATION AT LOW TEMPERATURES
Cause damage to the surface
- ADDITIVE DEPLETION
Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION
Cause of increased noise and cavitation.
- FLUID OXIDATION
Cause of corrosion acceleration of metal parts.

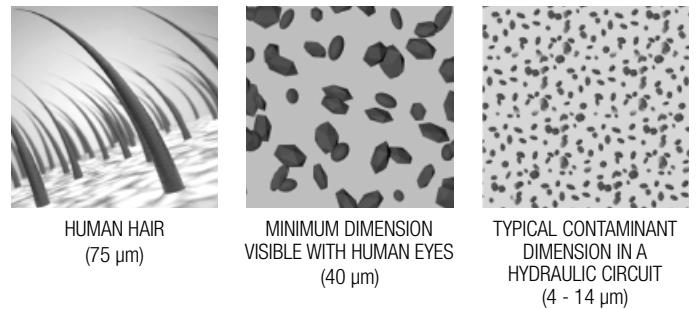
4 MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid.

This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?



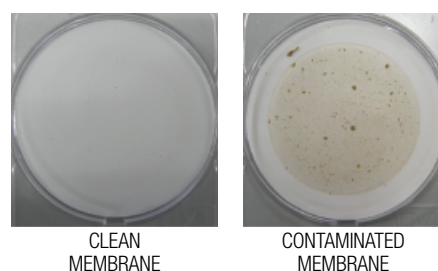
Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment.

To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CONTAMINATION MANAGEMENT

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Automatic Particle Analysers (APCs).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations. NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Automatic Particle Analysers (APCs) or Particle Contamination Monitors (PCMs).

The numbers represent a code which identifies the number of particles of certain sizes in 1 ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4 $\mu\text{m}_{(c)}$ per millilitre of fluid; The second scale number represents the number of particles equal to or larger than 6 $\mu\text{m}_{(c)}$ per millilitre of fluid; The third scale number represents the number of particles equal to or larger than 14 $\mu\text{m}_{(c)}$ per millilitre of fluid.

ISO 4406 - Allocation of Scale Numbers

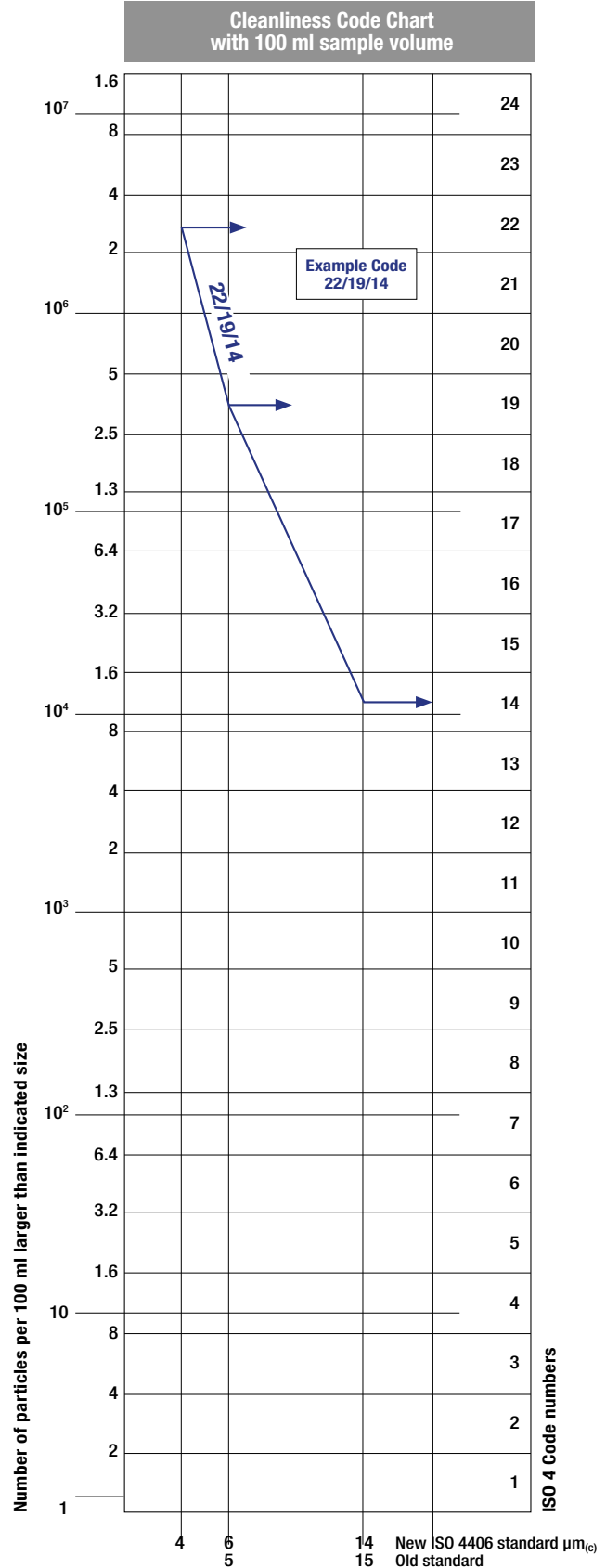
| Class | Number of particles per ml | |
|-------|----------------------------|-----------|
| | Over | Up to |
| 28 | 1 300 000 | 2 500 000 |
| 27 | 640 000 | 1 300 000 |
| 26 | 320 000 | 640 000 |
| 25 | 160 000 | 320 000 |
| 24 | 80 000 | 160 000 |
| 23 | 40 000 | 80 000 |
| 22 | 20 000 | 40 000 |
| 21 | 10 000 | 20 000 |
| 20 | 5 000 | 10 000 |
| 19 | 2 500 | 5 000 |
| 18 | 1 300 | 2 500 |
| 17 | 640 | 1 300 |
| 16 | 320 | 640 |
| 15 | 160 | 320 |
| 14 | 80 | 160 |
| 13 | 40 | 80 |
| 12 | 20 | 40 |
| 11 | 10 | 20 |
| 10 | 5 | 10 |
| 9 | 2.5 | 5 |
| 8 | 1.3 | 2.5 |
| 7 | 0.64 | 1.3 |
| 6 | 0.32 | 0.64 |
| 5 | 0.16 | 0.32 |
| 4 | 0.08 | 0.16 |
| 3 | 0.04 | 0.08 |
| 2 | 0.02 | 0.04 |
| 1 | 0.01 | 0.02 |
| 0 | 0 | 0.01 |

- > 4 $\mu\text{m}_{(c)}$ = 350 particles
 - > 6 $\mu\text{m}_{(c)}$ = 100 particles
 - > 14 $\mu\text{m}_{(c)}$ = 25 particles
- 16 / 14 / 12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to APCs and the code is given with two scale numbers only.

These are at 5 μm and 15 μm equivalent to the 6 $\mu\text{m}_{(c)}$ and 14 $\mu\text{m}_{(c)}$ of APCs.



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE
SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

| Class | Dimension of contaminant Maximum Contamination Limits per 100 ml (3) | | | | |
|-------|---|-------------|-------------|-------------|---------------|
| | 5-15 µm | 15-25 µm | 25-50 µm | 50-100 µm | >100 µm (1) |
| | 6-14 µm(c) | 14-21 µm(c) | 21-38 µm(c) | 38-70 µm(c) | >70 µm(c) (2) |
| 00 | 125 | 22 | 4 | 1 | 0 |
| 0 | 250 | 44 | 8 | 2 | 0 |
| 1 | 500 | 89 | 16 | 3 | 1 |
| 2 | 1 000 | 178 | 32 | 6 | 1 |
| 3 | 2 000 | 356 | 63 | 11 | 2 |
| 4 | 4 000 | 712 | 126 | 22 | 4 |
| 5 | 8 000 | 1 425 | 253 | 45 | 8 |
| 6 | 16 000 | 2 850 | 506 | 90 | 16 |
| 7 | 32 000 | 5 700 | 1 012 | 180 | 32 |
| 8 | 64 000 | 11 400 | 2 025 | 360 | 64 |
| 9 | 128 000 | 22 800 | 4 050 | 720 | 128 |
| 10 | 256 000 | 45 600 | 8 100 | 1 440 | 256 |
| 11 | 512 000 | 91 200 | 16 200 | 2 880 | 512 |
| 12 | 1 024 000 | 182 400 | 32 400 | 5 760 | 1 024 |

| |
|---------------------------------|
| 6 - 14 µm(c) = 15 000 particles |
| 14 - 21 µm(c) = 2 200 particles |
| 21 - 38 µm(c) = 200 particles |
| 38 - 70 µm(c) = 35 particles |
| > 70 µm(c) = 3 particles |
| SAE AS4059 REV G - Class 6 |

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, APC calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter.

Table 2 - Class for cumulative measurement

| Class | Dimension of contaminant Maximum Contamination Limits per 100 ml | | | | | |
|-------|---|-----------|-----------|-----------|-----------|---------------|
| | >1 µm | >5 µm | >15 µm | >25 µm | >50 µm | >100 µm (1) |
| | >4 µm(c) | >6 µm(c) | >14 µm(c) | >21 µm(c) | >38 µm(c) | >70 µm(c) (2) |
| 000 | 195 | 76 | 14 | 3 | 1 | 0 |
| 00 | 390 | 152 | 27 | 5 | 1 | 0 |
| 0 | 780 | 304 | 54 | 10 | 2 | 0 |
| 1 | 1 560 | 609 | 109 | 20 | 4 | 1 |
| 2 | 3 120 | 1 217 | 217 | 39 | 7 | 1 |
| 3 | 6 250 | 2 432 | 432 | 76 | 13 | 2 |
| 4 | 12 500 | 4 864 | 864 | 152 | 26 | 4 |
| 5 | 25 000 | 9 731 | 1 731 | 306 | 53 | 8 |
| 6 | 50 000 | 19 462 | 3 462 | 612 | 106 | 16 |
| 7 | 100 000 | 38 924 | 6 924 | 1 224 | 212 | 32 |
| 8 | 200 000 | 77 849 | 13 849 | 2 449 | 424 | 64 |
| 9 | 400 000 | 155 698 | 27 698 | 4 898 | 848 | 128 |
| 10 | 800 000 | 311 396 | 55 396 | 9 796 | 1 696 | 256 |
| 11 | 1 600 000 | 622 792 | 110 792 | 19 592 | 3 392 | 512 |
| 12 | 3 200 000 | 1 245 584 | 221 584 | 39 184 | 6 784 | 1 024 |

| |
|--|
| > 4 µm(c) = 45 000 particles |
| > 6 µm(c) = 15 000 particles |
| > 14 µm(c) = 1 500 particles |
| > 21 µm(c) = 250 particles |
| > 38 µm(c) = 15 particles |
| > 70 µm(c) = 3 particle |
| SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2 |

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, APC calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

* cumulative particle count

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri APC's.

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

| Class | Maximum Contamination Limits per 100 ml | | | | |
|-------|---|---------|--------|--------|-------|
| | 5-15 | 15-25 | 25-50 | 50-100 | >100 |
| 00 | 125 | 22 | 4 | 1 | 0 |
| 0 | 250 | 44 | 8 | 2 | 0 |
| 1 | 500 | 89 | 16 | 3 | 1 |
| 2 | 1 000 | 178 | 32 | 6 | 1 |
| 3 | 2 000 | 356 | 63 | 11 | 2 |
| 4 | 4 000 | 712 | 126 | 22 | 4 |
| 5 | 8 000 | 1 425 | 253 | 45 | 8 |
| 6 | 16 000 | 2 850 | 506 | 90 | 16 |
| 7 | 32 000 | 5 700 | 1 012 | 180 | 32 |
| 8 | 64 000 | 11 400 | 2 025 | 360 | 64 |
| 9 | 128 000 | 22 800 | 4 050 | 720 | 128 |
| 10 | 256 000 | 45 600 | 8 100 | 1 440 | 256 |
| 11 | 512 000 | 91 200 | 16 200 | 2 880 | 512 |
| 12 | 1 024 000 | 182 400 | 32 400 | 5 760 | 1 024 |

| |
|----------------------------|
| 5-15 µm = 42 000 particles |
| 15-25 µm = 2 200 particles |
| 25-50 µm = 150 particles |
| 50-100 µm = 18 particles |
| > 100 µm = 3 particles |
| Class NAS 8 |

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPHS
1 graduation = 10µm



Fig. 1

Fig. 2

For other comparison photographs for contamination classes see the "Fluid Condition and Filtration Handbook".

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

| ISO 4406 | SAE AS4059 Table 2 | SAE AS4059 Table 1 | NAS 1638 |
|--|--|---|--|
| > 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$ | > 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$ | 4-6 6-14 14-21 21-38 38-70 >70 | 5-15 15-25 25-50 50-100 >100 |
| 23 / 21 / 18 | 13A / 12B / 12C | 12 | 12 |
| 22 / 20 / 17 | 12A / 11B / 11C | 11 | 11 |
| 21 / 19 / 16 | 11A / 10B / 10C | 10 | 10 |
| 20 / 18 / 15 | 10A / 9B / 9B | 9 | 9 |
| 19 / 17 / 14 | 9A / 8B / 8C | 8 | 8 |
| 18 / 16 / 13 | 8A / 7B / 7C | 7 | 7 |
| 17 / 15 / 12 | 7A / 6B / 6C | 6 | 6 |
| 16 / 14 / 11 | 6A / 5B / 5C | 5 | 5 |
| 15 / 13 / 10 | 5A / 4B / 4C | 4 | 4 |
| 14 / 12 / 09 | 4A / 3B / 3C | 3 | 3 |

5 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

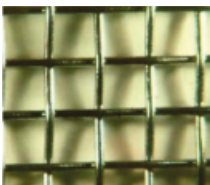
- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

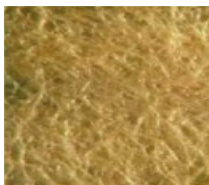
Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.

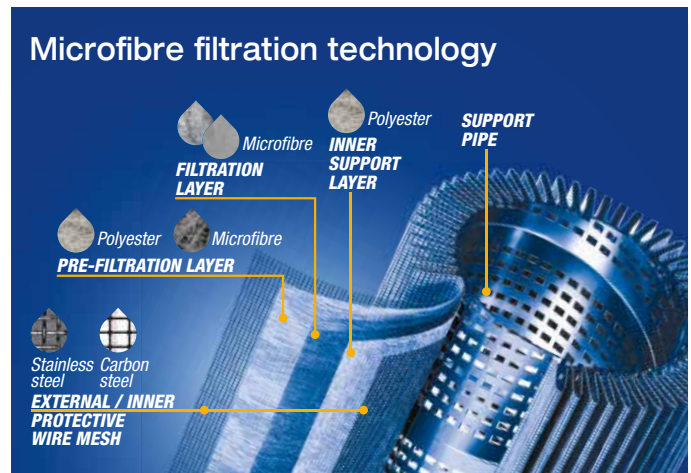
WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ($\beta_{x(c)}$) is defined through a lab test called Multipass Test. The efficiency value ($\beta_{x(c)}$) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



| Value ($\beta_{x(c)}$) | 2 | 10 | 75 | 100 | 200 | 1000 |
|--------------------------|-----|-----|-------|-----|-------|-------|
| Efficiency | 50% | 90% | 98.7% | 99% | 99.5% | 99.9% |

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

Filtration ISO Standard Comparison

| $\beta_{x(c)} > 1000$ ISO 16889 | $\beta_x > 200$ ISO 4572 | MP Filtri Filter media code |
|------------------------------------|-----------------------------|--------------------------------|
| 5 $\mu\text{m}_{(c)}$ | 3 μm | A03 |
| 7 $\mu\text{m}_{(c)}$ | 6 μm | A06 |
| 10 $\mu\text{m}_{(c)}$ | 10 μm | A10 |
| 16 $\mu\text{m}_{(c)}$ | 18 μm | A16 |
| 21 $\mu\text{m}_{(c)}$ | 25 μm | A25 |

6 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

| | | | | | | |
|--|------------------------|------------------------|------------------------|-----------------------|-----------------------|-----------------------|
| Piston pumps with fixed flow rate | • | | | | | |
| Piston pumps with variable flow rate | | | • | | | |
| Vane pumps with fixed flow rate | | • | | | | |
| Vane pumps with variable flow | | | • | | | |
| Engines | • | | | | | |
| Hydraulic cylinders | • | | | | | |
| Actuators | | | | | • | |
| Test benches | | | | | | • |
| Check valve | • | | | | | |
| Directional valves | • | | | | | |
| Flow regulating valves | • | | | | | |
| Proportional valves | | | | • | | |
| Servo-valves | | | | | • | |
| Flat bearings | | | • | | | |
| Ball bearings | | | | • | | |
| ISO 4406 CODE | 20/18/15 | 19/17/14 | 18/16/13 | 17/15/12 | 16/14/11 | 15/13/10 |
| Recommended filtration $\beta_{x(c)} \geq 1.000$ | $\beta_{21(c)} > 1000$ | $\beta_{15(c)} > 1000$ | $\beta_{10(c)} > 1000$ | $\beta_{7(c)} > 1000$ | $\beta_{7(c)} > 1000$ | $\beta_{5(c)} > 1000$ |
| MP Filtri media code | A25 | A16 | A10 | A06 | A06 | A03 |

The common classification of filters is determined by their position in the plant.

7 TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \mu\text{m}$.

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS

Simple filter element screwed on the suction pipe

- FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

8 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE (P_{max})**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP (ΔP)**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE (T)**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ($\beta_{x(c)}$)**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

9 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

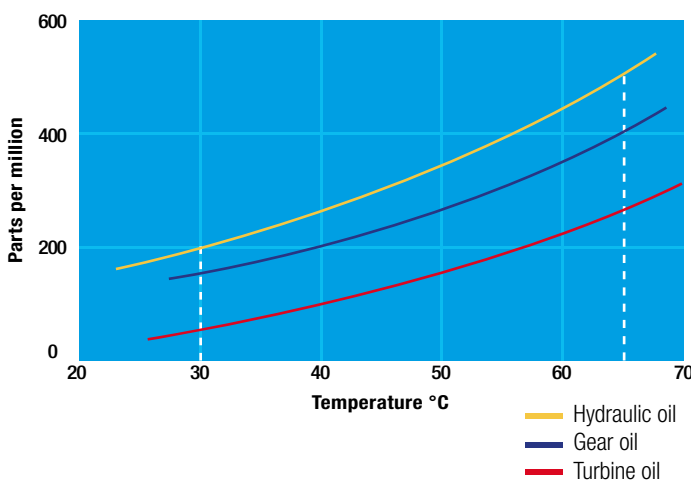
10 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

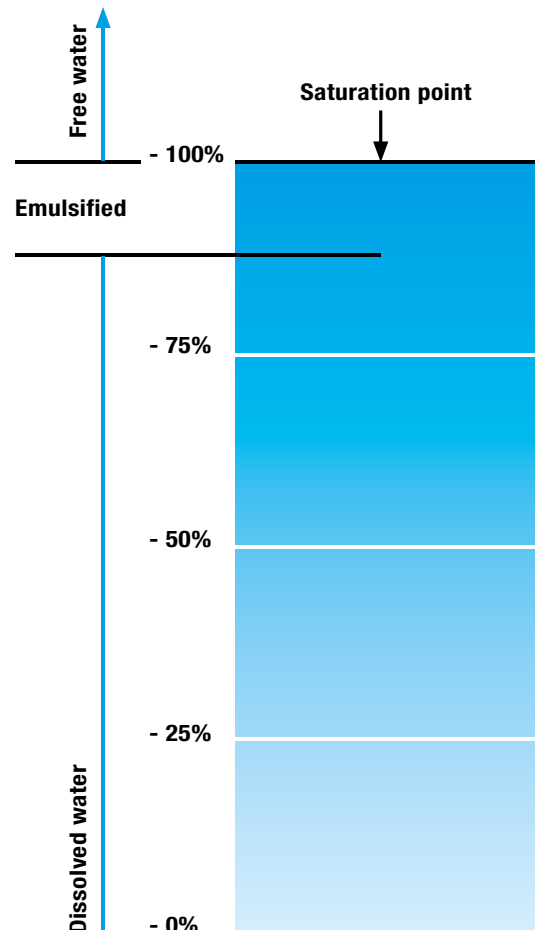
However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation



Water absorber

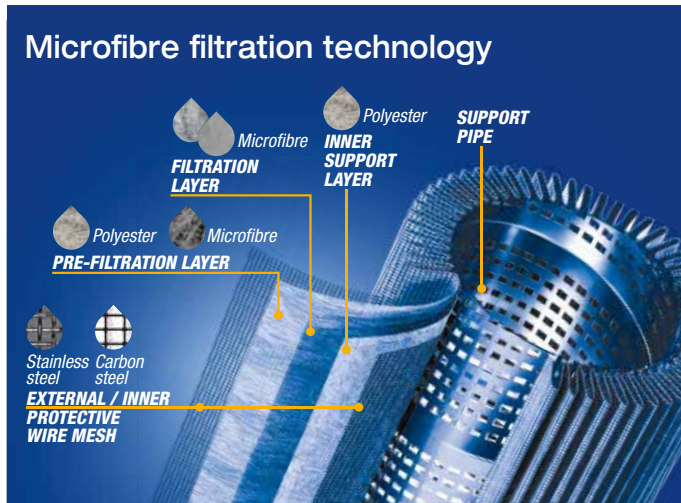
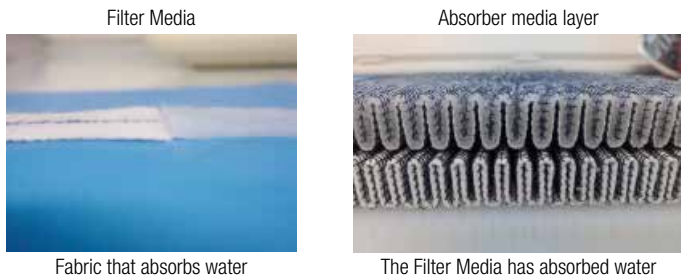
Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems

Product availability:

LOW & MEDIUM PRESSURE FILTERS - LMP Series

| | |
|---------|---------|
| LMP 210 | LMP 900 |
| LMP 211 | LMP 901 |
| LMP 400 | LMP 902 |
| LMP 401 | LMP 903 |
| LMP 430 | LMP 950 |

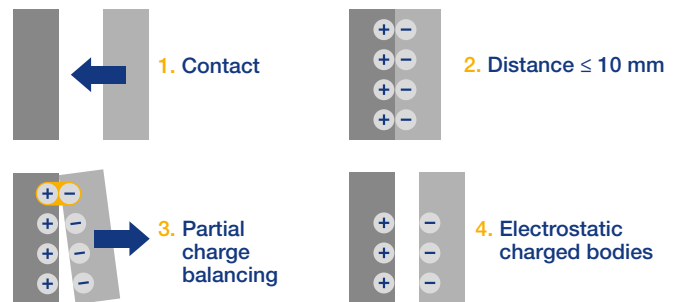
11 THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

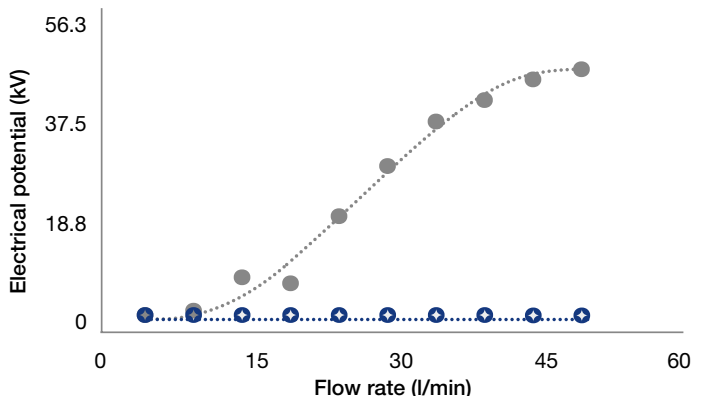
The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



DISSIPATIVE FILTER ELEMENTS

To solve the problem of charge build-up in filters, MP Filtri has developed an innovative solution. By replacing certain insulating components with conductive zerospark versions, the charges on the media are free to move towards the head and are thus dissipated to the ground.

- ⊕ Dissipative elements
- Standard elements



Under standard working conditions, the potential goes from tens of kV to zero, clearly showing the effectiveness of our dissipative filters.

The following table summarises some examples of test results at the same flow rate and temperature for elements of the same size but made of different materials.

| Filter element | Electrical potential (kV) | Current (µA) |
|-------------------------------------|---------------------------|--------------|
| Standard glass microfibre | 11 | -6.0 |
| Dissipative glass microfibre | 0 | -9.0 |
| Standard cellulose | 6 | -1.3 |
| Dissipative cellulose | 0 | -2.1 |
| Other glass microfibre | 9-15 | -7.0 |
| Other glass microfibre | 3-8 | -16.0 |

When using a synthetic oil instead of mineral oil, the values and sign of the two electrical quantities may vary.

| Filter element | Mineral oil | Synthetic oil |
|-------------------------------------|---------------------------|---------------|
| | Electrical potential (kV) | |
| Standard glass microfibre | +11 | +30 |
| Dissipative glass microfibre | 0 | ~0.0 |
| Standard cellulose | +6 | -43 |
| Dissipative cellulose | 0 | ~0.0 |

FILTER SIZING

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| CORRECTIVE FACTOR | 24 |

THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3). The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

- Δp_c = Filter housing pressure drop [bar / psi]
- Δp_e = Filter element pressure drop [bar / psi]
- Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media
- Q = flow rate (l/min - gpm)
- V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS
- V2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

- International system:
 $\Delta p_e = Y : 1000 \times Q \times (V2:V1)$
- Imperial system:
 $\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$

$\Delta p_{Tot.} = \Delta p_c + \Delta p_e$

Verification formula
 $\Delta p_{Tot.} \leq \Delta p_{max \text{ allowed}}$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

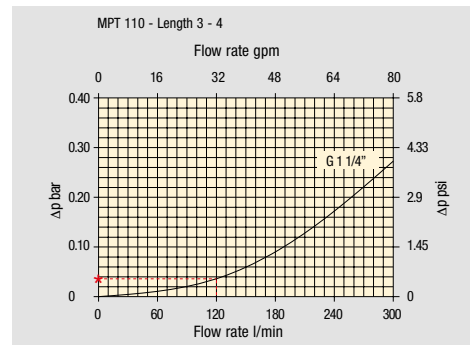
| Application | Range:[bar] | [psi] |
|-------------------------------|-----------------|---|
| Suction filters | 0.08 - 0.10 bar | 1.16 - 1.45 psi |
| Return filters | 0.4 - 0.6 bar | 5.80 - 8.70 psi |
| Return - Suction filters (*) | 0.8 - 1.0 bar | 11.60 - 14.50 psi |
| Low & Medium Pressure filters | 0.4 - 0.6 bar | 5.80 - 8.70 psi return lines |
| | 0.3 - 0.5 bar | 4.35 - 7.25 psi lubrication lines |
| | 0.3 - 0.4 bar | 4.35 - 5.80 psi off-line in power systems |
| | 0.1 - 0.3 bar | 1.45 - 4.35 psi off-line in test benches |
| | 0.4 - 0.6 bar | 5.80 - 8.7 psi over-boost |
| High Pressure filters | 0.8 - 1.5 bar | 11.60 - 21.75 psi |
| Stainless Steel filters | 0.8 - 1.5 bar | 11.60 - 21.75 psi |

(*)The suction flow rate should not exceed 30% of the return flow rate

Generic filter calculation example

- Application data:
- Tank top return filter
- Pressure $P_{max} = 10$ bar
- Flow rate $Q = 120$ l/min
- Viscosity $V2 = 46 \text{ mm}^2/\text{s}$ (cSt)
- Oil density = $0.86 \text{ kg}/\text{dm}^3$
- Required filtration efficiency = $25 \mu\text{m}$ with absolute filtration
- With bypass valve and G 1 1/4" inlet connection

Calculation:
 $\Delta p_c = 0.03 \text{ bar} / 0.43 \text{ psi}$ (see graphic below)



Filter housings Δp_c pressure drop. The curves are plotted using mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$ in compliance with ISO 3968. Δp_c varies proportionally with density.

$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$
 $\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$

| Filter element | Absolute filtration H Series | | | | | Nominal filtration N Series | | |
|---------------------------------|---------------------------------|-------|-------|-------|------|--------------------------------|------|-------------------|
| | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| Return filters | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 4.40 |
| MF 020 | 2 29.20 | 24.12 | 8.00 | 7.22 | 5.00 | 3.33 | 2.85 | 2.00 |
| | 3 22.00 | 19.00 | 6.56 | 5.33 | 4.33 | 1.68 | 1.44 | 1.30 |
| MF 030 MFX 030 | 1 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 3.40 |
| MF 100 MFX 100 | 1 28.20 | 24.40 | 8.67 | 8.17 | 6.88 | 4.62 | 3.96 | 1.25 |
| | 2 17.33 | 12.50 | 6.86 | 5.70 | 4.00 | 3.05 | 2.47 | 1.10 |
| | 3 10.25 | 9.00 | 3.65 | 3.33 | 2.50 | 1.63 | 1.32 | 0.96 |
| | 4 6.10 | 5.40 | 2.30 | 2.20 | 2.00 | 1.19 | 0.96 | 0.82 |

$\Delta p_{Tot.} = 0.03 + 0.37 = 0.4 \text{ bar}$
 $\Delta p_{Tot.} = 0.43 + 5.36 = 5.79 \text{ psi}$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters. In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

FILTER SIZING Corrective factor

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

Return filters

| Filter element | Absolute filtration H Series | | | | | Nominal filtration N Series | | | |
|-------------------|---------------------------------|-------|-------|-------|-------|--------------------------------|------|------|-------------------|
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| MF 020 | 1 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 4.40 |
| | 2 | 29.20 | 24.12 | 8.00 | 7.22 | 5.00 | 3.33 | 2.85 | 2.00 |
| | 3 | 22.00 | 19.00 | 6.56 | 5.33 | 4.33 | 1.68 | 1.44 | 1.30 |
| MF 030 MFX 030 | 1 | 74.00 | 50.08 | 20.00 | 16.00 | 9.00 | 6.43 | 5.51 | 3.40 |
| MF 100 MFX 100 | 1 | 28.20 | 24.40 | 8.67 | 8.17 | 6.88 | 4.62 | 3.96 | 1.25 |
| | 2 | 17.33 | 12.50 | 6.86 | 5.70 | 4.00 | 3.05 | 2.47 | 1.10 |
| | 3 | 10.25 | 9.00 | 3.65 | 3.33 | 2.50 | 1.63 | 1.32 | 0.96 |
| | 4 | 6.10 | 5.40 | 2.30 | 2.20 | 2.00 | 1.19 | 0.96 | 0.82 |
| MF 180 MFX 180 | 1 | 3.67 | 3.05 | 1.64 | 1.56 | 1.24 | 1.18 | 1.06 | 0.26 |
| | 2 | 1.69 | 1.37 | 0.68 | 0.54 | 0.51 | 0.43 | 0.39 | 0.12 |
| MF 190 MFX 190 | 2 | 1.69 | 1.37 | 0.60 | 0.49 | 0.44 | 0.35 | 0.31 | 0.11 |
| MF 400 MFX 400 | 1 | 3.20 | 2.75 | 1.39 | 1.33 | 1.06 | 0.96 | 0.87 | 0.22 |
| | 2 | 2.00 | 1.87 | 0.88 | 0.85 | 0.55 | 0.49 | 0.45 | 0.13 |
| | 3 | 1.90 | 1.60 | 0.63 | 0.51 | 0.49 | 0.39 | 0.35 | 0.11 |
| MF 750 MFX 750 | 1 | 1.08 | 0.84 | 0.49 | 0.36 | 0.26 | 0.21 | 0.19 | 0.06 |
| MLX 250 | 2 | 3.00 | 3.04 | 1.46 | 1.25 | 1.17 | - | - | M25 0.20 |
| MLX 660 | 2 | 1.29 | 1.26 | 0.52 | 0.44 | 0.38 | - | - | M25 0.10 |
| CU 025 | | 78.00 | 48.00 | 28.00 | 24.00 | 9.33 | 9.33 | 8.51 | 1.25 |
| CU 040 | | 25.88 | 20.88 | 10.44 | 10.00 | 3.78 | 3.78 | 3.30 | 1.25 |
| CU 100 | | 15.20 | 14.53 | 5.14 | 4.95 | 2.00 | 2.00 | 0.17 | 1.10 |
| CU 250 | | 3.25 | 2.55 | 1.55 | 1.35 | 0.71 | 0.71 | 0.59 | 0.25 |
| CU 630 | | 1.96 | 1.68 | 0.85 | 0.72 | 0.42 | 0.42 | 0.36 | 0.09 |
| CU 850 | | 1.06 | 0.84 | 0.42 | 0.33 | 0.17 | 0.17 | 0.13 | 0.04 |
| DH 250 | 2 | 3.61 | 4.08 | 1.81 | 1.71 | 1.35 | - | - | M25 0.55 |
| | 4 | 2.10 | 1.70 | 1.14 | 0.77 | 0.53 | - | - | 0.60 |
| MR 100 | 1 | 19.00 | 17.00 | 6.90 | 6.30 | 4.60 | 2.94 | 2.52 | 1.60 |
| | 2 | 11.70 | 10.80 | 4.40 | 4.30 | 3.00 | 2.94 | 2.52 | 1.37 |
| | 3 | 7.80 | 6.87 | 3.70 | 3.10 | 2.70 | 2.14 | 1.84 | 1.34 |
| | 4 | 5.50 | 4.97 | 2.60 | 2.40 | 2.18 | 1.72 | 1.47 | 1.34 |
| | 5 | 4.20 | 3.84 | 2.36 | 2.15 | 1.90 | 1.60 | 1.37 | 1.34 |
| MR 250 | 1 | 5.35 | 4.85 | 2.32 | 1.92 | 1.50 | 1.38 | 1.20 | 0.15 |
| | 2 | 4.00 | 3.28 | 1.44 | 1.10 | 1.07 | 0.96 | 0.83 | 0.13 |
| | 3 | 2.60 | 2.20 | 1.08 | 1.00 | 0.86 | 0.77 | 0.64 | 0.12 |
| | 4 | 1.84 | 1.56 | 0.68 | 0.56 | 0.44 | 0.37 | 0.23 | 0.11 |
| MR 630 | 1 | 3.10 | 2.48 | 1.32 | 1.14 | 0.92 | 0.83 | 0.73 | 0.09 |
| | 2 | 2.06 | 1.92 | 0.82 | 0.76 | 0.38 | 0.33 | 0.27 | 0.08 |
| | 3 | 1.48 | 1.30 | 0.60 | 0.56 | 0.26 | 0.22 | 0.17 | 0.08 |
| | 4 | 1.30 | 1.20 | 0.48 | 0.40 | 0.25 | 0.21 | 0.16 | 0.08 |
| | 5 | 0.74 | 0.65 | 0.30 | 0.28 | 0.13 | 0.10 | 0.08 | 0.04 |
| MR 850 | 1 | 0.60 | 0.43 | 0.34 | 0.25 | 0.13 | 0.12 | 0.09 | 0.03 |
| | 2 | 0.37 | 0.26 | 0.23 | 0.21 | 0.11 | 0.08 | 0.07 | 0.03 |
| | 3 | 0.27 | 0.18 | 0.17 | 0.17 | 0.05 | 0.04 | 0.04 | 0.02 |
| | 4 | 0.23 | 0.16 | 0.13 | 0.12 | 0.04 | 0.03 | 0.03 | 0.02 |

Return / Suction filters

| Filter element | Absolute filtration | | | | | | | | |
|--------------------|---------------------------------|-------|-------|------|------|------|------|------|-------------------|
| | Type | A10 | A16 | A25 | | | | | |
| RSX 116 | 1 | 5.12 | 4.33 | 3.85 | | | | | |
| | 2 | 2.22 | 1.87 | 1.22 | | | | | |
| RSX 165 RSX 166 | 1 | 2.06 | 1.75 | 1.46 | | | | | |
| | 2 | 1.24 | 1.05 | 0.96 | | | | | |
| | 3 | 0.94 | 0.86 | 0.61 | | | | | |
| Filter element | Absolute filtration N Series | | | | | | | | |
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 M60 M90 |
| CU 110 | 1 | 16.25 | 15.16 | 8.75 | 8.14 | 5.87 | 2.86 | 2.65 | 0.14 |
| | 2 | 12.62 | 10.44 | 6.11 | 6.02 | 4.16 | 1.60 | 1.49 | 0.12 |
| | 3 | 8.57 | 7.95 | 5.07 | 4.07 | 2.40 | 1.24 | 1.15 | 0.11 |
| | 4 | 5.76 | 4.05 | 2.80 | 2.36 | 1.14 | 0.91 | 0.85 | 0.05 |

Low & Medium pressure filters

| Filter element | Absolute filtration N-W Series | | | | | Nominal filtration N Series | | | |
|----------------|-----------------------------------|-------|-------|------|------|--------------------------------|------|------|------|
| | Type | A03 | A06 | A10 | A16 | A25 | P10 | P25 | M25 |
| CU 110 | 1 | 16.25 | 15.16 | 8.75 | 8.14 | 5.87 | 2.86 | 2.65 | 0.14 |
| | 2 | 12.62 | 10.44 | 6.11 | 6.02 | 4.15 | 1.60 | 1.49 | 0.12 |
| | 3 | 8.57 | 7.95 | 5.07 | 4.07 | 2.40 | 1.24 | 1.15 | 0.11 |
| | 4 | 5.76 | 4.05 | 2.80 | 2.36 | 1.14 | 0.91 | 0.85 | 0.05 |
| CU 210 | 1 | 5.30 | 4.80 | 2.00 | 1.66 | 1.32 | 0.56 | 0.43 | 0.12 |
| | 2 | 3.44 | 2.95 | 1.24 | 1.09 | 0.70 | 0.42 | 0.35 | 0.09 |
| | 3 | 2.40 | 1.70 | 0.94 | 0.84 | 0.54 | 0.33 | 0.23 | 0.05 |
| DN | 016 | 7.95 | 7.20 | 3.00 | 2.49 | 1.98 | 0.84 | 0.65 | 0.18 |
| | 025 | 5.00 | 4.53 | 1.89 | 1.57 | 1.25 | 0.53 | 0.41 | 0.11 |
| | 040 | 3.13 | 2.66 | 1.12 | 0.98 | 0.63 | 0.38 | 0.32 | 0.08 |
| CU 400 | 2 | 3.13 | 2.55 | 1.46 | 1.22 | 0.78 | 0.75 | 0.64 | 0.19 |
| | 3 | 2.15 | 1.70 | 0.94 | 0.78 | 0.50 | 0.40 | 0.34 | 0.10 |
| | 4 | 1.60 | 1.28 | 0.71 | 0.61 | 0.40 | 0.34 | 0.27 | 0.08 |
| | 5 | 1.00 | 0.83 | 0.47 | 0.34 | 0.20 | 0.24 | 0.19 | 0.06 |
| | 6 | 0.82 | 0.58 | 0.30 | 0.27 | 0.17 | 0.22 | 0.18 | 0.05 |
| | CU 900 | 1 | 0.86 | 0.63 | 0.32 | 0.30 | 0.21 | - | - |
| CU 950 | 2 | 1.03 | 0.80 | 0.59 | 0.40 | 0.26 | - | - | 0.05 |
| | 3 | 0.44 | 0.40 | 0.27 | 0.18 | 0.15 | - | - | 0.02 |
| MR 630 | 7 | 0.88 | 0.78 | 0.36 | 0.34 | 0.16 | 0.12 | 0.96 | 0.47 |

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

High pressure filters

| Filter element | Absolute filtration N - R Series | | | | | Nominal filtration N Series | |
|----------------|-------------------------------------|--------|--------|--------|--------|--------------------------------|------|
| | Type | A03 | A06 | A10 | A16 | A25 | M25 |
| HP 011 | 1 | 332.71 | 250.07 | 184.32 | 152.36 | 128.36 | - |
| | 2 | 220.28 | 165.56 | 74.08 | 59.13 | 37.05 | - |
| | 3 | 123.24 | 92.68 | 41.48 | 33.08 | 20.72 | - |
| | 4 | 77.76 | 58.52 | 28.37 | 22.67 | 16.17 | - |
| HP 039 | 2 | 70.66 | 53.20 | 25.77 | 20.57 | 14.67 | 4.90 |
| | 3 | 36.57 | 32.28 | 18.00 | 13.38 | 8.00 | 2.90 |
| | 4 | 26.57 | 23.27 | 12.46 | 8.80 | 5.58 | 2.20 |
| HP 050 | 1 | 31.75 | 30.30 | 13.16 | 12.3 | 7.29 | 1.60 |
| | 2 | 24.25 | 21.26 | 11.70 | 9.09 | 4.90 | 1.40 |
| | 3 | 17.37 | 16.25 | 8.90 | 7.18 | 3.63 | 1.25 |
| | 4 | 12.12 | 10.75 | 6.10 | 5.75 | 3.08 | 1.07 |
| | 5 | 7.00 | 6.56 | 3.60 | 3.10 | 2.25 | 0.80 |
| HP 065 | 1 | 58.50 | 43.46 | 23.16 | 19.66 | 10.71 | 1.28 |
| | 2 | 42.60 | 25.64 | 16.22 | 13.88 | 7.32 | 1.11 |
| | 3 | 20.50 | 15.88 | 8.18 | 6.81 | 3.91 | 0.58 |
| HP 135 | 1 | 20.33 | 18.80 | 9.71 | 8.66 | 4.78 | 2.78 |
| | 2 | 11.14 | 10.16 | 6.60 | 6.38 | 2.22 | 1.11 |
| | 3 | 6.48 | 6.33 | 3.38 | 3.16 | 2.14 | 1.01 |
| HP 150 | 1 | 17.53 | 15.91 | 7.48 | 6.96 | 5.94 | 1.07 |
| | 2 | 8.60 | 8.37 | 3.54 | 3.38 | 3.15 | 0.58 |
| | 3 | 6.53 | 5.90 | 2.93 | 2.79 | 2.12 | 0.49 |
| HP 320 | 1 | 10.88 | 9.73 | 5.02 | 3.73 | 2.54 | 1.04 |
| | 2 | 4.40 | 3.83 | 1.75 | 1.48 | 0.88 | 0.71 |
| | 3 | 2.75 | 2.11 | 1.05 | 0.87 | 0.77 | 0.61 |
| | 4 | 2.12 | 1.77 | 0.98 | 0.78 | 0.55 | 0.47 |
| HP 500 | 1 | 4.44 | 3.67 | 2.30 | 2.10 | 1.65 | 0.15 |
| | 2 | 3.37 | 2.77 | 1.78 | 1.68 | 1.24 | 0.10 |
| | 3 | 2.22 | 1.98 | 1.11 | 1.09 | 0.75 | 0.08 |
| | 4 | 1.81 | 1.33 | 0.93 | 0.86 | 0.68 | 0.05 |
| | 5 | 1.33 | 1.15 | 0.77 | 0.68 | 0.48 | 0.04 |
| Filter element | Absolute filtration N Series | | | | | | |
| Type | A03 | A06 | A10 | A16 | A25 | M25 | |
| HF 325 | 1 | 3.65 | 2.95 | 2.80 | 1.80 | 0.90 | 0.38 |
| | 2 | 2.03 | 1.73 | 1.61 | 1.35 | 0.85 | 0.36 |
| | 3 | 1.84 | 1.42 | 1.32 | 1.22 | 0.80 | 0.35 |

Suction filters

| Filter element | Nominal filtration N Series | | | | | | |
|----------------|--------------------------------|------|------|------|------|------|------|
| | Type | P10 | P25 | M25 | M60 | M90 | M250 |
| SF 250 | | 0.65 | 0.20 | 0.10 | 0.08 | 0.05 | 0.03 |
| SF 503 | | - | - | 0.17 | 0.11 | 0.11 | 0.11 |
| SF 504 | | - | - | 0.11 | 0.08 | 0.08 | 0.08 |
| SF 505 | | - | - | 0.23 | 0.18 | 0.18 | 0.18 |
| SF 510 | | - | - | 0.18 | 0.14 | 0.14 | 0.14 |
| SF 535 | | - | - | 0.08 | 0.05 | 0.05 | 0.05 |
| SF 540 | | - | - | 0.05 | 0.04 | 0.04 | 0.04 |

Stainless steel high pressure filters and Filters for potentially explosive atmosphere

| Filter element | Absolute filtration N Series | | | | | |
|---------------------------------|-------------------------------------|--------|--------|--------|--------|--------|
| | Type | A03 | A06 | A10 | A16 | A25 |
| HP 011 | 1 | 332.71 | 250.07 | 184.32 | 152.36 | 128.36 |
| | 2 | 220.28 | 165.56 | 74.08 | 59.13 | 37.05 |
| | 3 | 123.24 | 92.68 | 41.48 | 33.08 | 20.72 |
| | 4 | 77.76 | 58.52 | 28.37 | 22.67 | 16.17 |
| HP 039 | 2 | 70.66 | 53.20 | 25.77 | 20.57 | 14.67 |
| | 3 | 36.57 | 32.28 | 18.00 | 13.38 | 8.00 |
| | 4 | 26.57 | 23.27 | 12.46 | 8.80 | 5.58 |
| HP 050 HPX 050 | 1 | 31.75 | 30.30 | 13.16 | 12.3 | 7.29 |
| | 2 | 24.25 | 21.26 | 11.70 | 9.09 | 4.90 |
| | 3 | 17.37 | 16.25 | 8.90 | 7.18 | 3.63 |
| | 4 | 12.12 | 10.75 | 6.10 | 5.75 | 3.08 |
| | 5 | 7.00 | 6.56 | 3.60 | 3.10 | 2.25 |
| HP 135 | 1 | 20.33 | 18.80 | 9.71 | 8.66 | 4.78 |
| | 2 | 11.14 | 10.16 | 6.60 | 6.38 | 2.22 |
| | 3 | 6.48 | 6.33 | 3.38 | 3.16 | 2.14 |
| Filter element | Absolute filtration H - U Series | | | | | |
| Type | A03 | A06 | A10 | A16 | A25 | |
| HP 011 | 1 | 424.58 | 319.74 | 235.17 | 194.44 | 163.78 |
| | 2 | 281.06 | 211.25 | 94.53 | 75.45 | 47.26 |
| | 3 | 130.14 | 97.50 | 43.63 | 34.82 | 21.81 |
| | 4 | 109.39 | 82.25 | 36.79 | 29.37 | 18.40 |
| HP 039 | 2 | 73.00 | 57.00 | 28.00 | 24.00 | 17.20 |
| | 3 | 40.90 | 36.33 | 21.88 | 18.80 | 11.20 |
| | 4 | 31.50 | 28.22 | 17.22 | 9.30 | 6.70 |
| HP 050 HPX 050 | 1 | 47.33 | 34.25 | 21.50 | 20.50 | 14.71 |
| | 2 | 29.10 | 25.95 | 14.04 | 10.90 | 5.88 |
| | 3 | 20.85 | 19.50 | 10.68 | 8.61 | 4.36 |
| | 4 | 14.55 | 12.90 | 7.32 | 6.90 | 3.69 |
| | 5 | 9.86 | 9.34 | 6.40 | 4.80 | 2.50 |
| HP 135 | 1 | 29.16 | 25.33 | 13.00 | 12.47 | 5.92 |
| | 2 | 14.28 | 11.04 | 7.86 | 7.60 | 4.44 |
| | 3 | 8.96 | 7.46 | 4.89 | 4.16 | 3.07 |

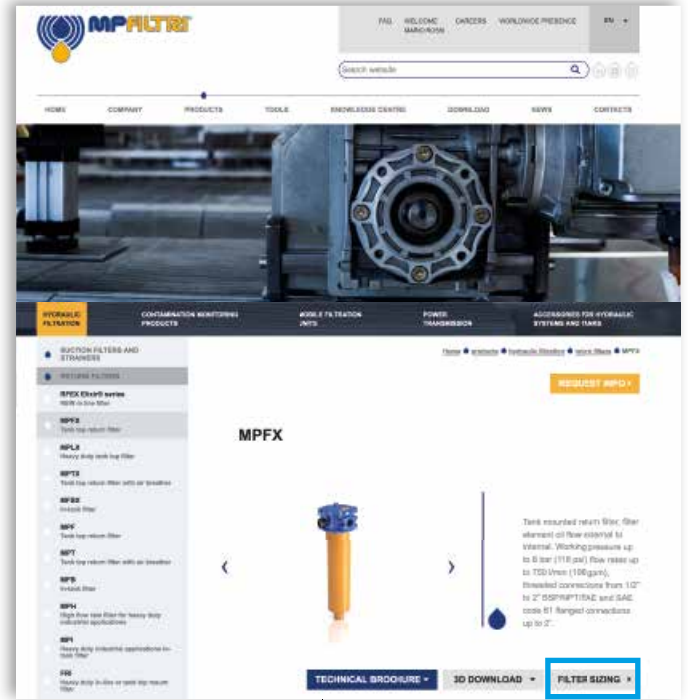
TYPICAL FILTER SIZING Selection Software

Step ①

Select "FILTER SIZING SOFTWARE" after login

OR

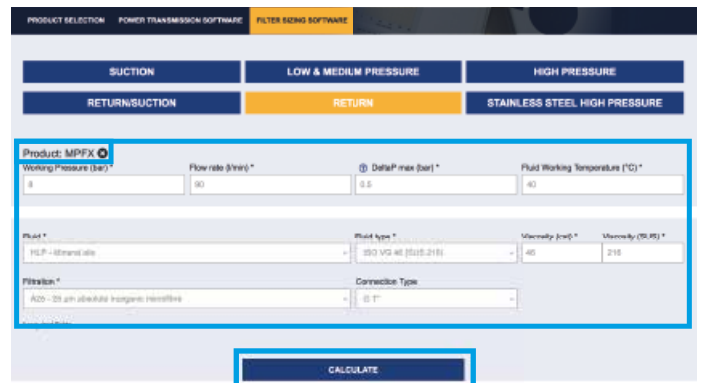
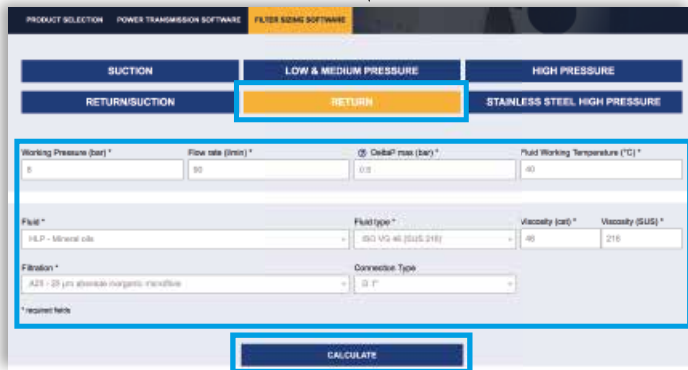
Select "FILTER SIZING" after login from a product page



Choose the type of filter family.
Enter the main data for sizing the filter
then push CALCULATE.

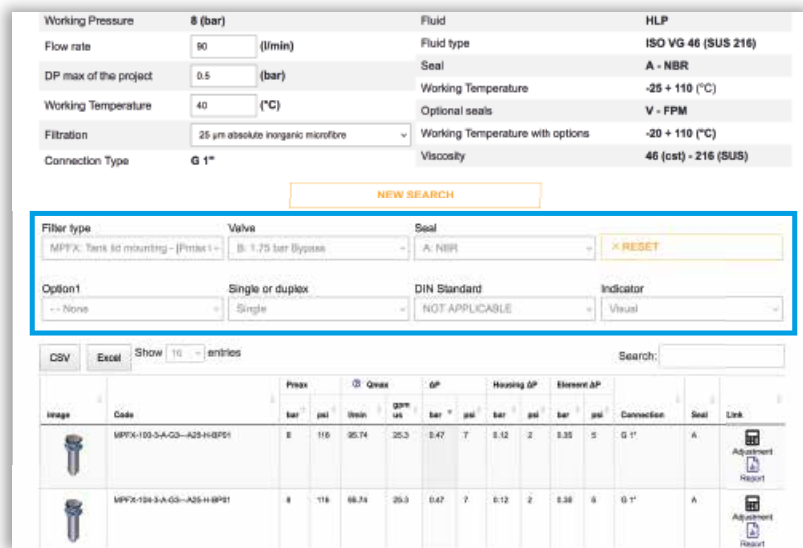
Step ②

Enter the main data for sizing the filter
then push CALCULATE.



Step ③

Select the desired options to choose the appropriate filter type for the application.



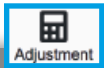
Step 4

Choose the most suitable filter from the proposed list.

| Image | Code | Peak bar | Qmax gal/min | ΔP bar | Housing ΔP bar | Element ΔP bar | Connection | Seal | Link | | | |
|-------|----------------------------|-------------|-----------------|-----------|-------------------|-------------------|------------|--------|--------|------|---|----------------------|
| | MPFX-103-3-A-C3-A25-H-BPFI | 8 | 116 | 25.74 | 25.3 | 0.47 | T | 0.12 2 | 0.35 5 | G 1" | A | Adjustment Report |
| | MPFX-104-3-A-C3-A25-H-BPFI | 8 | 116 | 25.74 | 25.3 | 0.47 | T | 0.12 2 | 0.35 5 | G 1" | A | Adjustment Report |

Step 5

It is possible to change the filter modifying every parameter.



A SAVE YOUR FILTER'S REPORT



B MANUAL EDIT



SAVE IN YOUR ARCHIVE
typing your reference data and then SAVE AS PDF



A new browser window displays the pdf

see A

Close the report window



By clicking your WELCOME button, the SHOW REPORTS is displayed: select it to see your filters list.

Stainless steel high pressure filters are used as process filters to protect individual valves or the entire hydraulic circuit from contamination as per ISO 4406.

6 versions are available with operating pressures ranging from 320 bar up to 1000 bar.

A range of products is available to resolve all filter mounting problems, in the following configurations:

- **FZP In-line pressure filter with threaded mount**
- **FZH In-line pressure filter with threaded mount for higher pressure**
- **FZX In-line pressure filter with threaded mount up to 1000 bar**
- **FZB Manifold side mounting**
- **FZM Manifold top mounting**
- **FZD Duplex pressure filter for continuous operation requirements**

FZ stainless steel filters are specifically designed for applications in the:

- **Process engineering**
- **Water hydraulics**
- **Offshore technology**
- **Marine technology**
- **High pressure hydraulics**
- **Any application in harsh or aggressive environment**

FILTER SIZING

For the proper corrective factor Y see chapter at page 25

Stainless steel high pressure filters



| | |
|------------|----------|
| FZP | page 577 |
| FZH | 587 |
| FZX | 597 |
| FZM | 605 |
| FZB | 613 |
| FZD | 621 |
| INDICATORS | 688 |

FZP series

Maximum working pressure up to 42 Mpa (420 bar) - Flow rate up to 160 l/min



Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 42 Mpa (420 bar)

Flow rate up to 160 l/min

FZP is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1 1/4" female threaded connections, for a maximum flow rate of 160 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZP filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | Volumes [dm ³] | | | | | |
|----------------|--------------|-----|------|------|----------------------------|--------|------|------|------|------|
| | Length | 1 | 2 | 3 | 4 | Length | 1 | 2 | 3 | 4 |
| FZP 039 | - | - | 4.5 | 5.1 | 5.6 | - | - | 0.19 | 0.26 | 0.34 |
| FZP 136 | 8.3 | 8.3 | 10.2 | 11.5 | - | 0.45 | 0.78 | 1.00 | - | - |

| Filter series | Length | Filter element design - R Series | | | | | Filter element design - S-U Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|------------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZP 039 | 2 | 19 | 25 | 43 | 50 | 59 | 19 | 23 | 41 | 45 | 55 |
| | 3 | 34 | 37 | 53 | 62 | 74 | 31 | 34 | 48 | 52 | 66 |
| | 4 | 42 | 46 | 63 | 72 | 81 | 38 | 41 | 55 | 71 | 78 |
| FZP 136 | 1 | 63 | 67 | 102 | 108 | 136 | 47 | 53 | 87 | 89 | 127 |
| | 2 | 95 | 100 | 122 | 123 | 159 | 81 | 95 | 113 | 115 | 138 |
| | 3 | 122 | 124 | 148 | 150 | 160 | 106 | 116 | 135 | 141 | 151 |

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

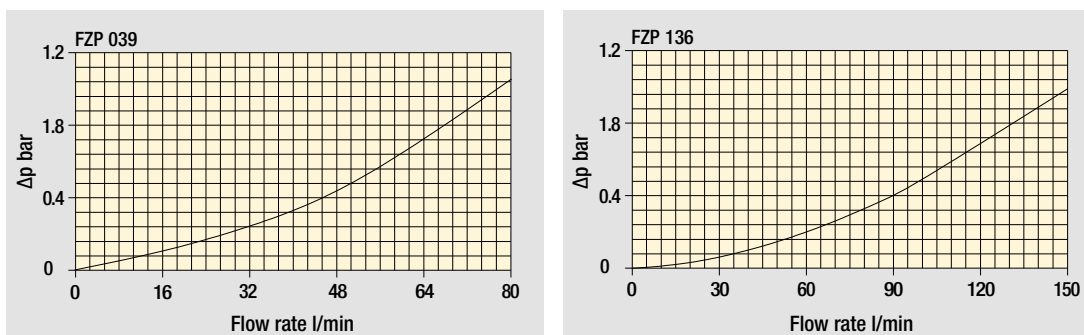
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

| Filter series | Style S | Style B | Style T | Style D | Style V | Style Z |
|----------------|---------|---------|---------|---------|---------|---------|
| FZP 039 | • | • | • | • | • | • |
| FZP 136 | • | • | - | - | - | - |

Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZP039** | **2** | **B** | **F** | **B** | **2** | **A03** | **U** | **P01**

Series and size
FZP039

Length
2 | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connections for differential indicators
1 Without connection
2 With connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Element Δp | Valves | | | | | | Execution | |
|--|--------|---|---|---|---|---|------------|--------------------|
| | S | B | T | D | V | Z | | |
| R 20 bar | - | • | - | • | - | • | P01 | MP Filtri standard |
| S 210 bar | • | - | • | - | • | - | Pxx | Customized |
| U 210 bar, stainless steel filter element | • | • | • | • | • | • | | |

FILTER ELEMENT

Configuration example: **HP039** | **2** | **A03** | **F** | **U** | **P01**

Element series and size
HP039

Element length
2 | **3** | **4** |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Seals | Element Δp | Valves | | | | | | Execution | |
|--------------|--|--------|---|---|---|---|---|------------|--------------------|
| | | S | B | T | D | V | Z | | |
| A NBR | R 20 bar | - | • | - | • | - | • | P01 | MP Filtri standard |
| V FPM | S 210 bar | • | - | • | - | • | - | Pxx | Customized |
| F MFQ | U 210 bar, stainless steel filter element | • | • | • | • | • | • | | |

CLOGGING INDICATORS

See page 688

DEX Electrical differential indicator

DVY Visual differential indicator

DLX Electrical / visual differential indicator

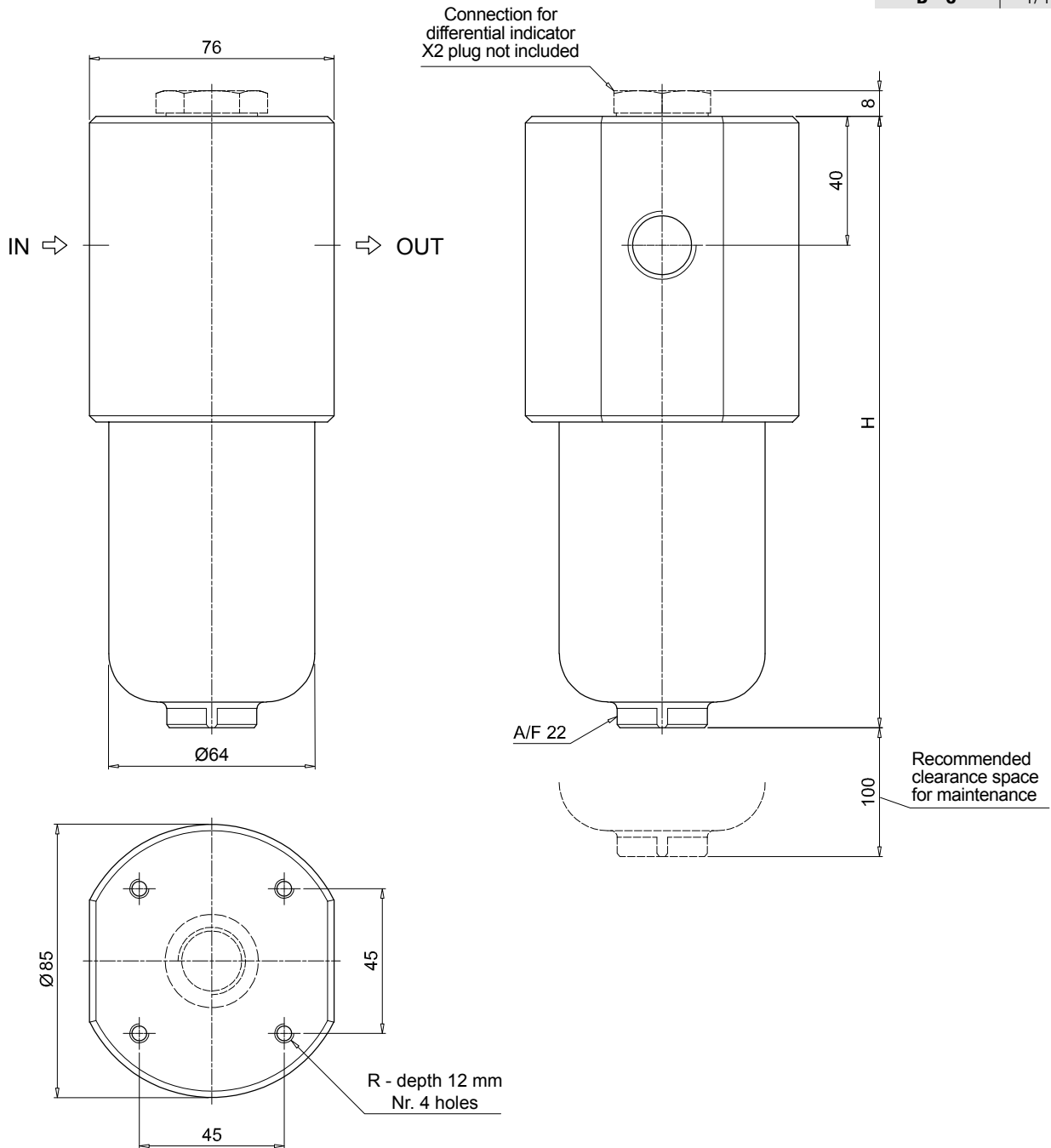
DVX Visual differential indicator

PLUGS

See page 706

X2 Differential indicator plug (not included)

| FZP039 | |
|---------------|----------|
| Filter length | H [mm] |
| 2 | 179 |
| 3 | 222 |
| 4 | 266 |
| Connections | R |
| A | M6 |
| B - C | 1/4" UNC |



Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZP136** | **1** | **B** | **A** | **B** | **6** | **A03** | **R** | **P01**

Series and size
FZP136

Length
1 | **2** | **3**

Bypass valve
S Without bypass
B With bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 3/4"
B 3/4" NPT
C SAE 12 - 1 1/16" - 12 UN
D G 1"
E 1" NPT
F SAE 16 - 1 5/16" - 12 UN
G G 1 1/4"
H 1 1/4" NPT
I SAE 20 - 1 5/8" - 12 UN

Connections for differential indicators
1 Without connection
6 With two connections on both sides

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Element Δp | Valves | | Execution |
|--|--------|---|-------------------------------|
| | S | B | |
| R 20 bar | - | • | P01 MP Filtri standard |
| S 210 bar | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | |

FILTER ELEMENT

Configuration example: **HP135** | **1** | **A03** | **A** | **R** | **P01**

Element series and size
HP135

Element length
1 | **2** | **3**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Element Δp | Valves | | Execution |
|--|--------|---|-------------------------------|
| | S | B | |
| R 20 bar | - | • | P01 MP Filtri standard |
| S 210 bar | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | |

CLOGGING INDICATORS

See page 688

DEX Electrical differential indicator

DVY Visual differential indicator

DLX Electrical / visual differential indicator

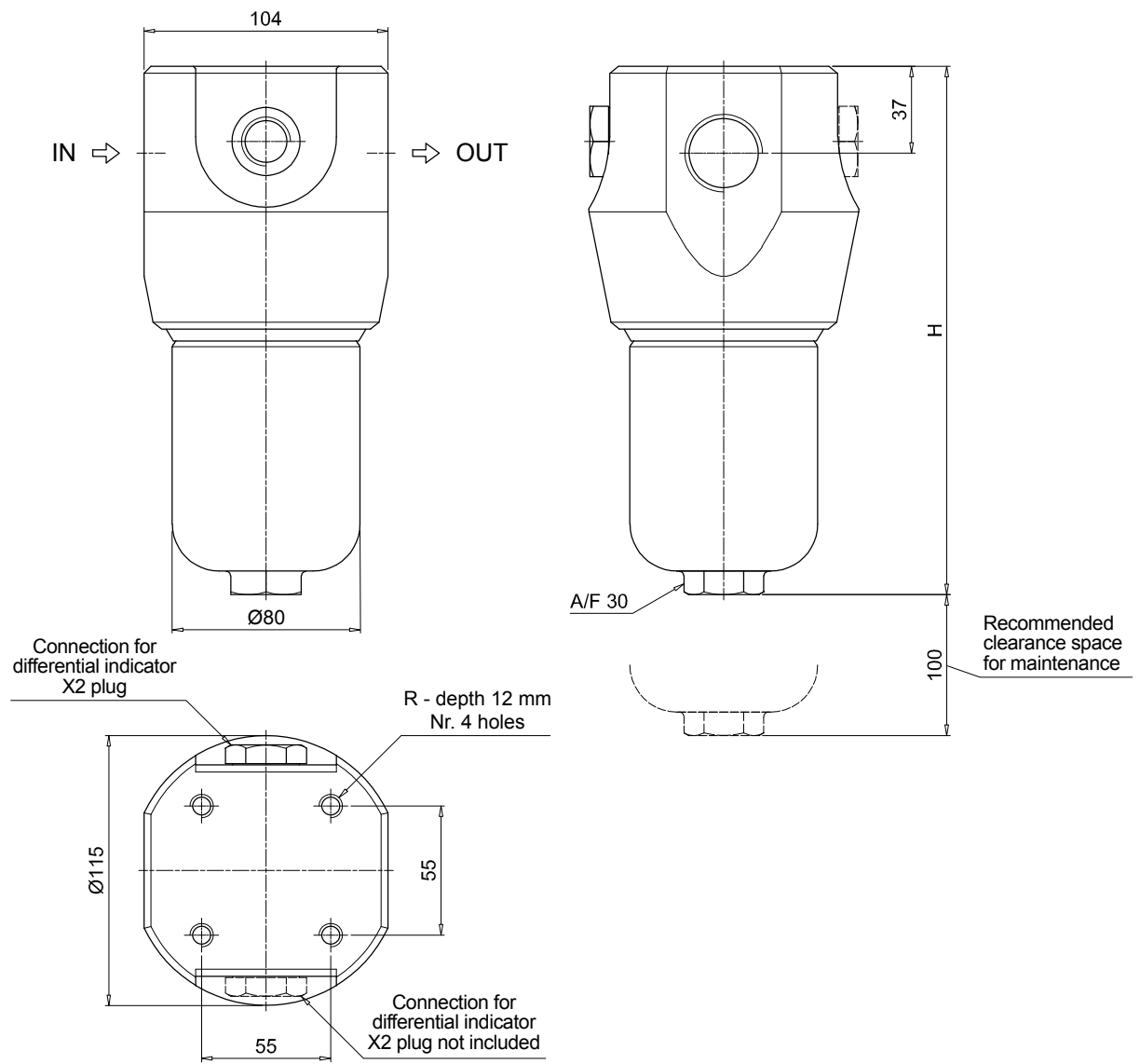
DVX Visual differential indicator

PLUGS

See page 706

X2 Differential indicator plug (not included)

| FZP136 | |
|---------------|----------|
| Filter length | H [mm] |
| 1 | 222 |
| 2 | 335 |
| 3 | 410 |
| Connections | R |
| A | M10 |
| B - C | 3/8" UNC |
| D | M10 |
| E - F | 3/8" UNC |
| G | M10 |
| H - I | 3/8" UNC |

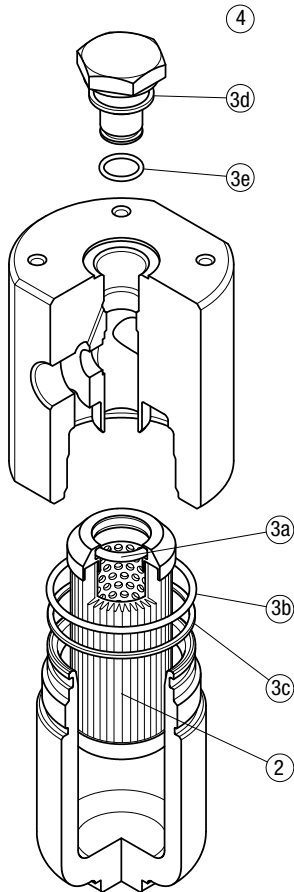


The position of the X2 plug is reversible

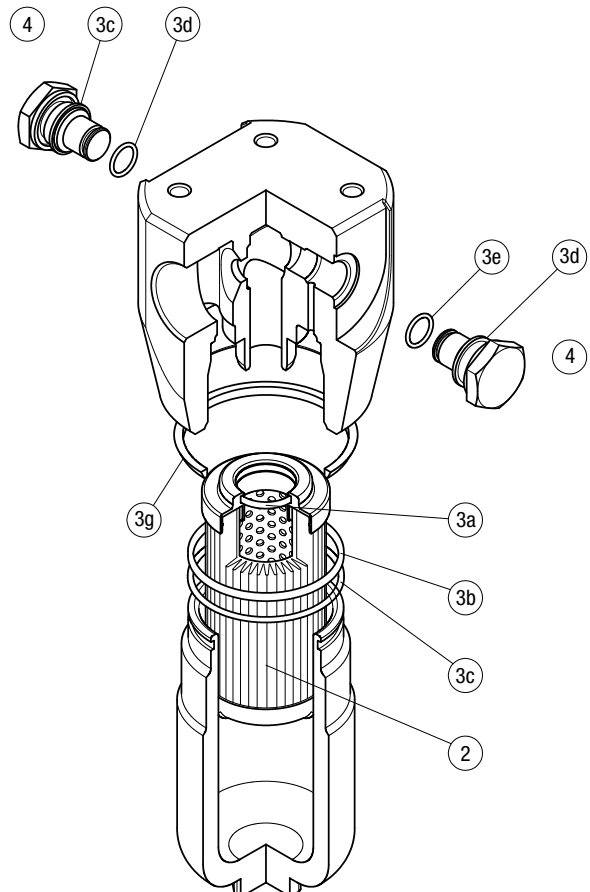
FZP SPARE PARTS

Order number for spare parts

FZP 039



FZP 136



| Item: | Q.ty: 1 pc. | | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|----------------|-----------------|----------------------|-------------|---------------------------|-------------|--|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | | |
| FZP 039 | See order table | NBR | FPM | NBR | FPM | |
| | | 02050299 | 02050300 | X2H | X2V | |
| FZP 136 | | 02050636 | 02050637 | | | |

FZH series

Maximum working pressure up to 70 Mpa (700 bar) - Flow rate up to 80 l/min



Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 80 Mpa (700 bar)

Flow rate up to 80 l/min

FZH is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar \pm 10%

Temperature

From -50 °C to +120 °C

Note

FZH filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series N-R: 20 bar.

Element series "N - R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series H-S: 210 bar.

Element series "H - S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | | Volumes [dm ³] | | | | |
|----------------|--------------|-----|-----|-----|-----|----------------------------|------|------|------|------|
| | Length | 1 | 2 | 3 | 4 | Length | 1 | 2 | 3 | 4 |
| FZH 012 | | 2.1 | 2.2 | 2.7 | 3.3 | | 0.10 | 0.12 | 0.15 | 0.20 |
| FZH 040 | | - | 4.5 | 5.1 | 5.6 | | - | 0.19 | 0.26 | 0.34 |

FILTER ASSEMBLY SIZING Flow rates [l/min]

| Filter series | Length | Filter element design - N Series | | | | | Filter element design - H-U Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|------------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZH 012 | 1 | 4 | 6 | 8 | 9 | 11 | 3 | 5 | 6 | 7 | 9 |
| | 2 | 7 | 9 | 17 | 20 | 26 | 5 | 7 | 14 | 17 | 23 |
| | 3 | 11 | 14 | 25 | 27 | 32 | 11 | 14 | 24 | 27 | 32 |
| | 4 | 17 | 20 | 29 | 31 | 34 | 13 | 16 | 26 | 29 | 33 |

| Filter series | Length | Filter element design - R Series | | | | | Filter element design - S-U Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|------------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZH 040 | 2 | 19 | 25 | 43 | 50 | 59 | 19 | 23 | 41 | 45 | 55 |
| | 3 | 34 | 37 | 53 | 62 | 74 | 31 | 34 | 48 | 52 | 66 |
| | 4 | 42 | 46 | 63 | 72 | 81 | 38 | 41 | 55 | 71 | 78 |

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

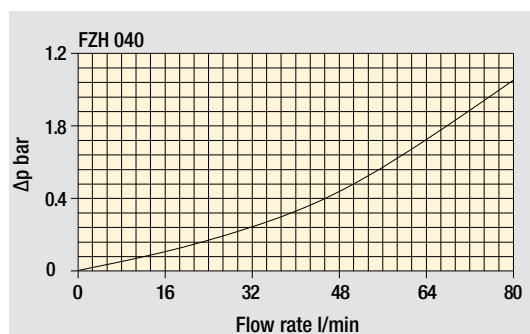
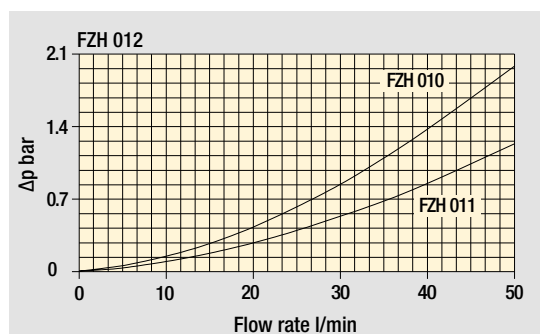
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

| Filter series | Style S | Style B | Style T | Style D | Style V | Style Z |
|----------------|---------|---------|---------|---------|---------|---------|
| FZH 012 | • | • | - | - | • | • |
| FZH 040 | • | • | • | • | • | • |

Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH012** **2** **B** **F** **B** **2** **A03** **U** **P01**

Filter Series and size
FZH012

Filter length
1 | **2** | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 1/4"
B 1/4" NPT
C SAE 5 - 1/2" - 20 UNF
D G 3/8"
E 3/8" NPT
F SAE 6 - 9/16" - 18 UNF

Connection for differential indicator
1 Without connection
2 With connection

| Filtration rating (filter media) | Valves | | | |
|---------------------------------------|--------|---|---|---|
| | S | B | V | Z |
| A03 Inorganic microfiber 3 µm | - | • | - | • |
| A06 Inorganic microfiber 6 µm | - | • | - | • |
| A10 Inorganic microfiber 10 µm | • | - | • | - |
| A16 Inorganic microfiber 16 µm | • | • | • | • |
| A25 Inorganic microfiber 25 µm | • | • | • | • |

| Element Δp | Valves | | | | Execution |
|--|--------|---|---|---|-------------------------------|
| | S | B | V | Z | |
| N 20 bar | - | • | - | • | P01 MP Filtri standard |
| H 210 bar | • | - | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | • | • | |

FILTER ELEMENT

Configuration example: **HP011** **2** **A03** **F** **U** **P01**

Element series and size
HP011

Element length
1 | **2** | **3** | **4** |

| Filtration rating (filter media) | Valves | | | |
|---------------------------------------|--------|---|---|---|
| | S | B | V | Z |
| A03 Inorganic microfiber 3 µm | - | • | - | • |
| A06 Inorganic microfiber 6 µm | - | • | - | • |
| A10 Inorganic microfiber 10 µm | • | - | • | - |
| A16 Inorganic microfiber 16 µm | • | • | • | • |
| A25 Inorganic microfiber 25 µm | • | • | • | • |

| Element Δp | Valves | | | | Execution |
|--|--------|---|---|---|-------------------------------|
| | S | B | V | Z | |
| N 20 bar | - | • | - | • | P01 MP Filtri standard |
| H 210 bar | • | - | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | • | • | |

CLOGGING INDICATORS

See page 688

DEZ Electrical differential indicator

DVZ Visual differential indicator

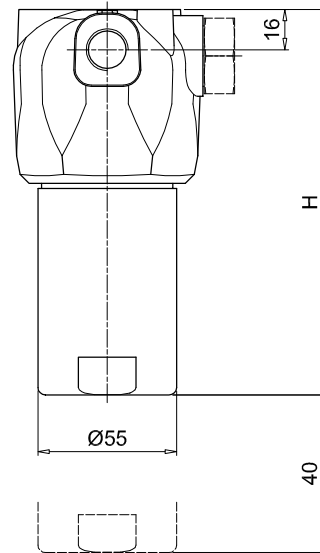
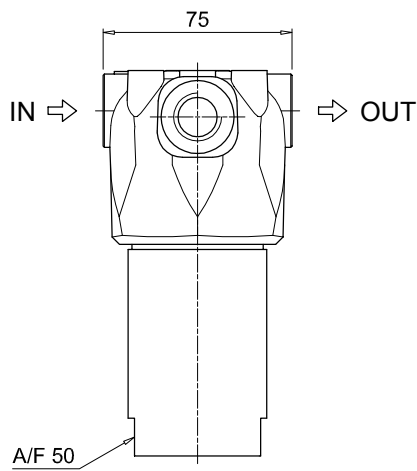
DLZ Electrical/visual differential indicator

PLUGS

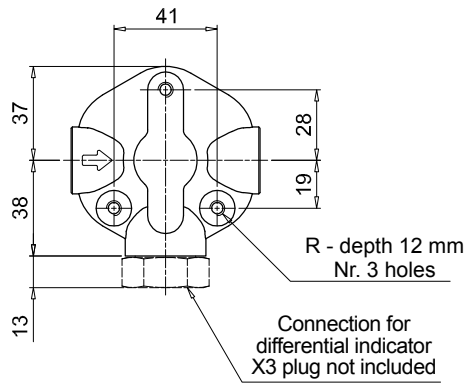
See page 706

X3 Differential indicator plug (not included)

| FZH012 | |
|---------------|----------|
| Filter length | H [mm] |
| 1 | 93 |
| 2 | 104 |
| 3 | 154 |
| 4 | 204 |
| Connections | R |
| A | M6 |
| B - C | 1/4" UNC |
| D | M6 |
| E - F | 1/4" UNC |



Recommended clearance space for maintenance



Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH040** **2** **T** **A** **A** **2** **A03** **S** **P01**

Filter Series and size
FZH040

Filter length
2 | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR **F** MFQ
V FPM

Connections
A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connection for differential indicator
1 Without connection
2 With connection

Filtration rating (filter media)

| | | |
|------------|----------------------|-------|
| A03 | Inorganic microfiber | 3 µm |
| A06 | Inorganic microfiber | 6 µm |
| A10 | Inorganic microfiber | 10 µm |
| A16 | Inorganic microfiber | 16 µm |
| A25 | Inorganic microfiber | 25 µm |

| Element Δp | S | B | T | D | V | Z |
|--|---|---|---|---|---|---|
| R 20 bar | - | • | - | • | - | • |
| S 210 bar | • | - | • | - | • | - |
| U 210 bar, stainless steel filter element | • | • | • | • | • | • |

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: **HP039** **2** **A03** **A** **S** **P01**

Element series and size
HP039

Element length
2 | **3** | **4** |

Filtration rating (filter media)

| | | |
|------------|----------------------|-------|
| A03 | Inorganic microfiber | 3 µm |
| A06 | Inorganic microfiber | 6 µm |
| A10 | Inorganic microfiber | 10 µm |
| A16 | Inorganic microfiber | 16 µm |
| A25 | Inorganic microfiber | 25 µm |

| Element Δp | S | B | T | D | V | Z |
|--|---|---|---|---|---|---|
| R 20 bar | - | • | - | • | - | • |
| S 210 bar | • | - | • | - | • | - |
| U 210 bar, stainless steel filter element | • | • | • | • | • | • |

Seals
A NBR **E** EPDM
V FPM **F** MFQ

Execution
P01 MP Filtri standard
Pxx Customized

CLOGGING INDICATORS

See page 688

DEZ Electrical differential indicator

DVZ Visual differential indicator

DLZ Electrical/visual differential indicator

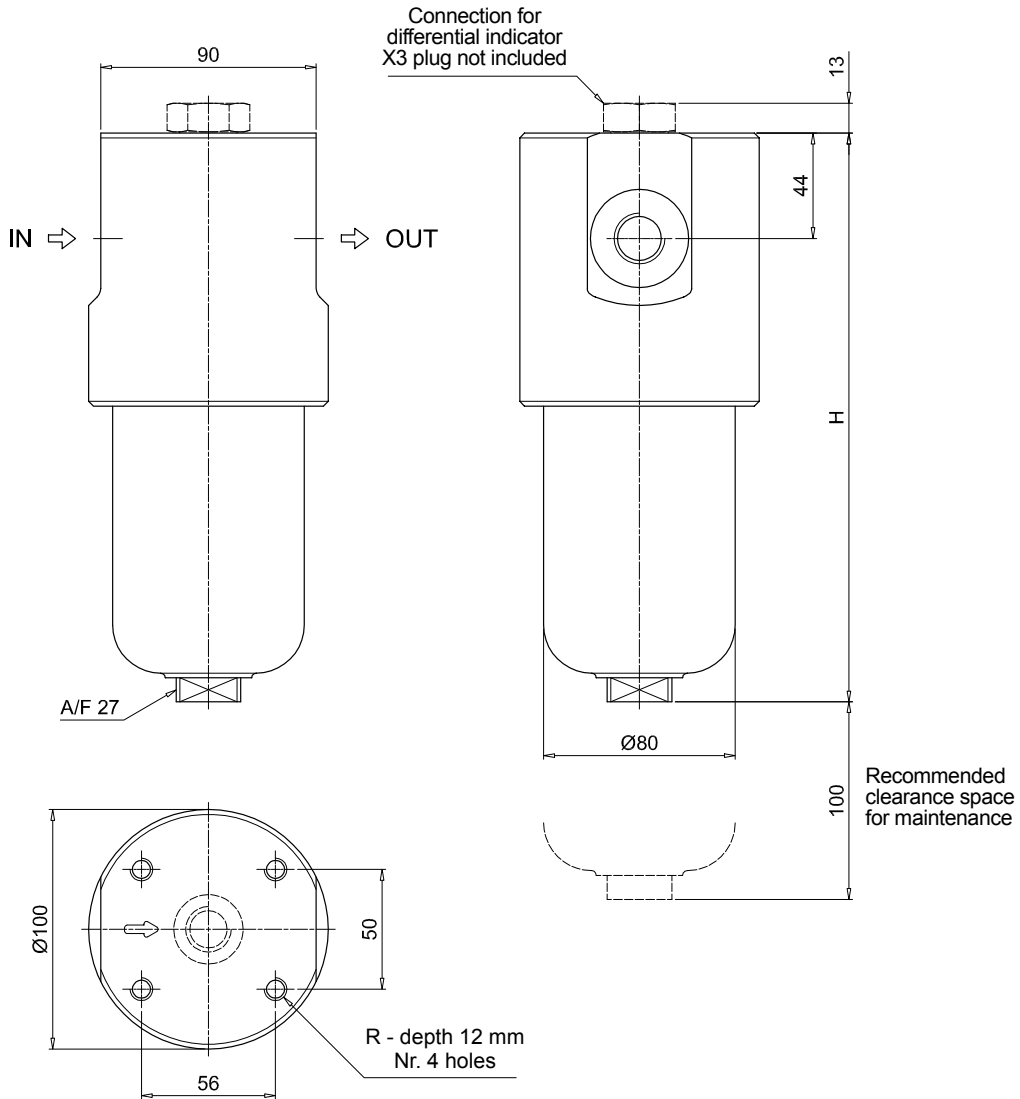
PLUGS

See page 706

X3 Differential indicator plug (not included)

| FZH040 | |
|---------------|--------|
| Filter length | H [mm] |
| 2 | 204 |
| 3 | 247 |
| 4 | 291 |

| Connections | R |
|-------------|----------|
| A | M10 |
| B | 3/8" UNC |
| C | 3/8" UNC |

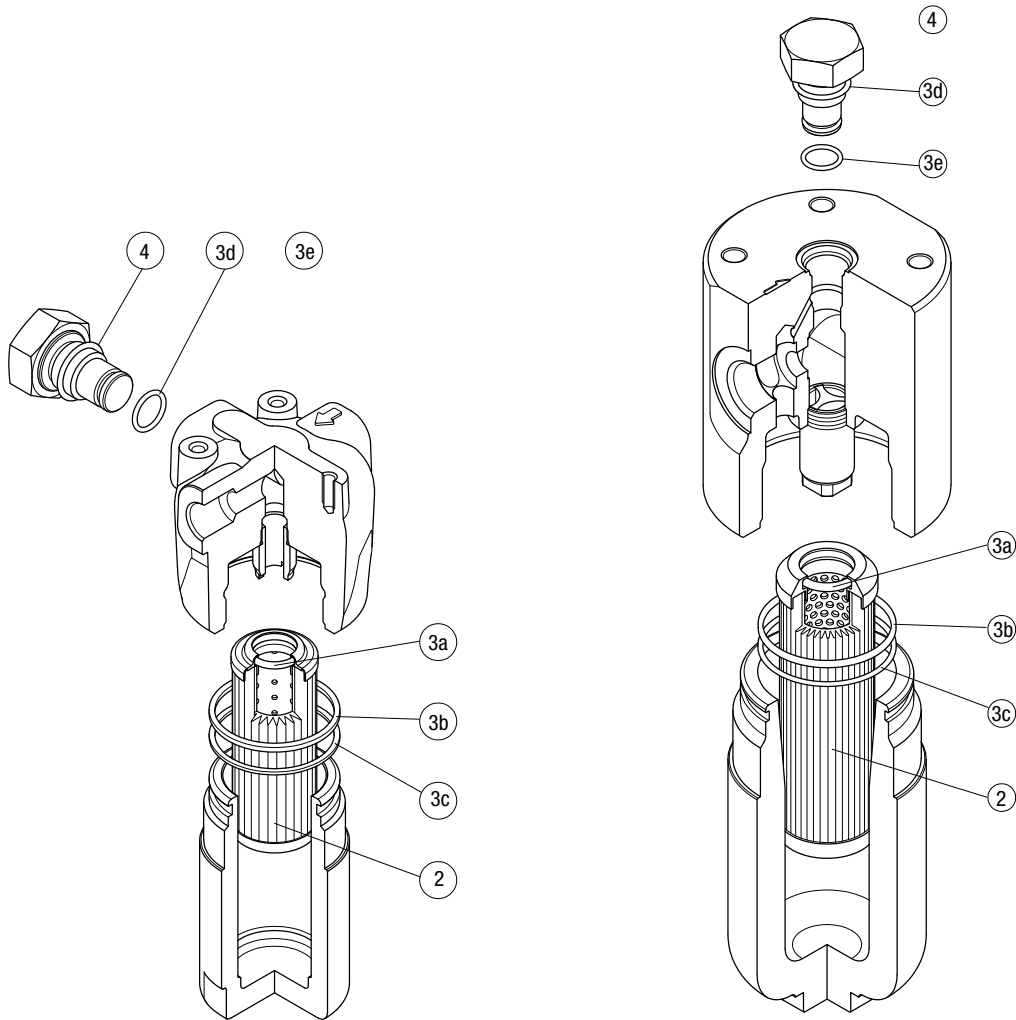


FZH SPARE PARTS

Order number for spare parts

FZH 012

FZH 040



| Item: | Q.ty: 1 pc. | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|---------------|-----------------|----------------------|----------|---------------------------|-----|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | |
| FZH 012 | See order table | NBR | FPM | NBR | FPM |
| FZH 040 | See order table | 02050856 | 02050857 | X2H | X2V |
| | | 02050860 | 02050861 | | |

FZX series

Maximum working pressure up to 100 Mpa (1000 bar) - Flow rate up to 10 l/min



Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 100 Mpa (1000 bar)

Flow rate up to 10 l/min

FZX is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 10 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar \pm 10%

Temperature

From -50 °C to +120 °C

Note

FZX filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series H: 210 bar.

Element series "H":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epoxy painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Synthetic

Stainless Steel Microfibre filter elements

series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Synthetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | | Volumes [dm ³] | | | | |
|----------------|--------------|---|-----|---|---|----------------------------|---|------|---|---|
| | Length | 1 | 2 | 3 | 4 | Length | 1 | 2 | 3 | 4 |
| FZX 011 | - | - | 6.5 | - | - | - | - | 0.15 | - | - |

| Filter series | Length | Filter element design - H-U Series | | | | |
|----------------|----------|------------------------------------|------|------|------|------|
| | | A03 | A06 | A10 | A16 | A25 |
| FZX 011 | 3 | 1.57 | 1.63 | 1.73 | 1.74 | 1.77 |

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

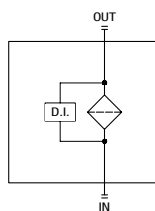
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

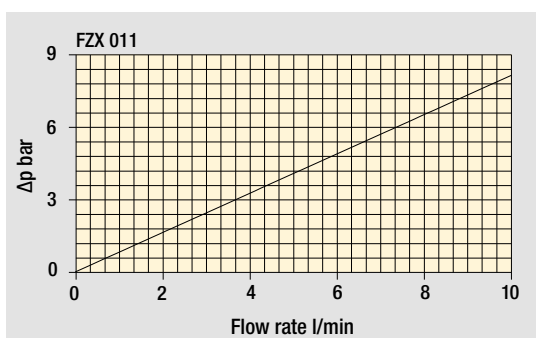
Hydraulic symbols

| Filter series | Style S |
|----------------|---------|
| FZX 011 | • |



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

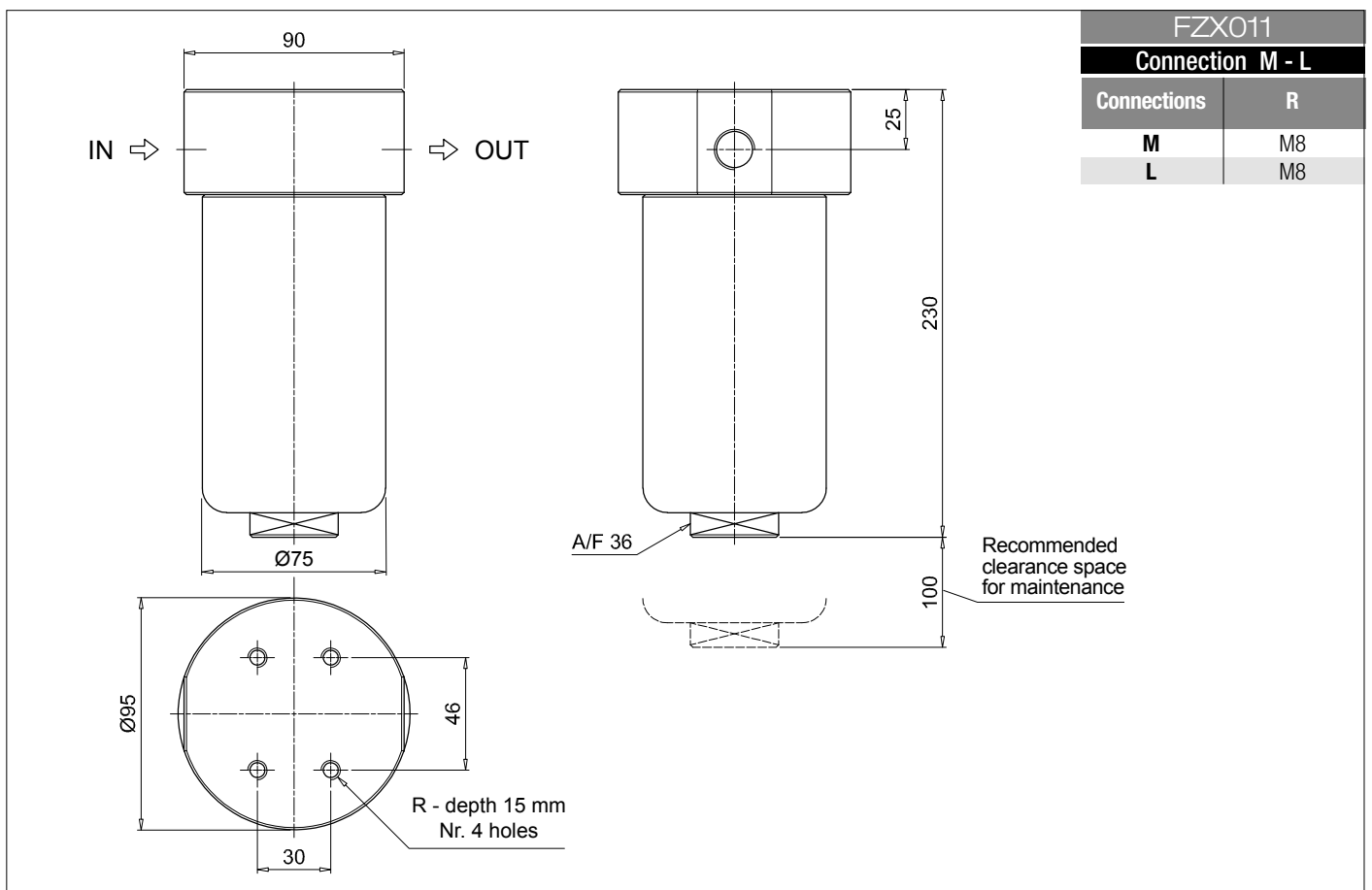
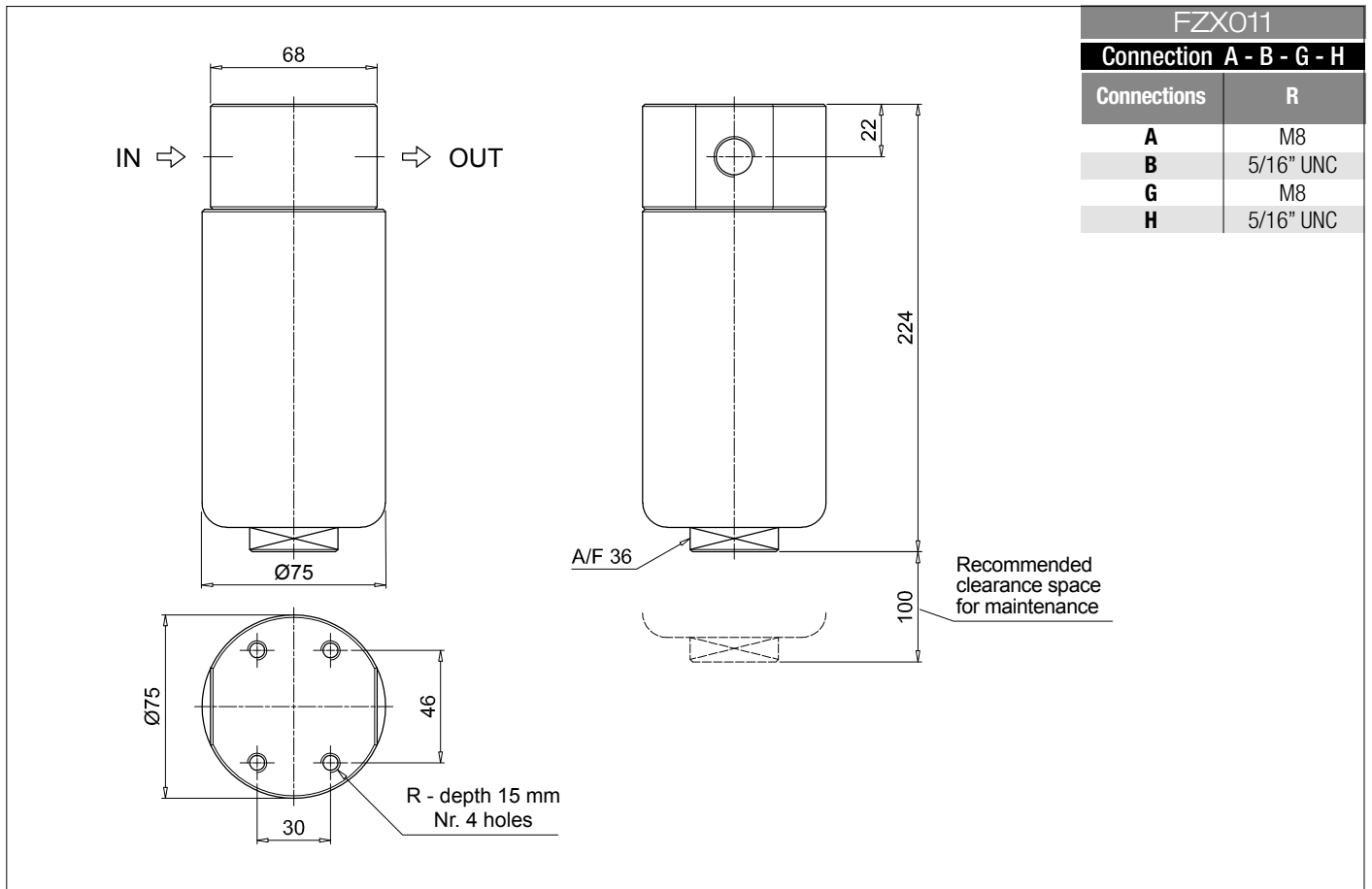
Configuration example: **FZX011** | **3** | **S** | **V** | **B** | **1** | **A03** | **U** | **P01**

| | |
|---|---|
| Filter series and size | FZX011 |
| Filter length | 3 |
| Bypass valve | S Without bypass |
| Seals | A NBR V FPM F MFQ |
| Connections | 700 bar A G 1/4" B 1/4" NPT G G 1/2" H 1/2" NPT" Autoclave 1000 bar M 9/16" - 18 UNF L 3/4" - 14 NPS |
| Connection for differential indicators | 1 Without connection |
| Filtration rating (filter media) | A03 Inorganic microfiber 3 μm A06 Inorganic microfiber 6 μm A10 Inorganic microfiber 10 μm A16 Inorganic microfiber 16 μm A25 Inorganic microfiber 25 μm |
| Element Δp | H 210 bar U 210 bar, stainless steel filter element |
| Execution | P01 MP Filtri standard Pxx Customized |

FILTER ELEMENT

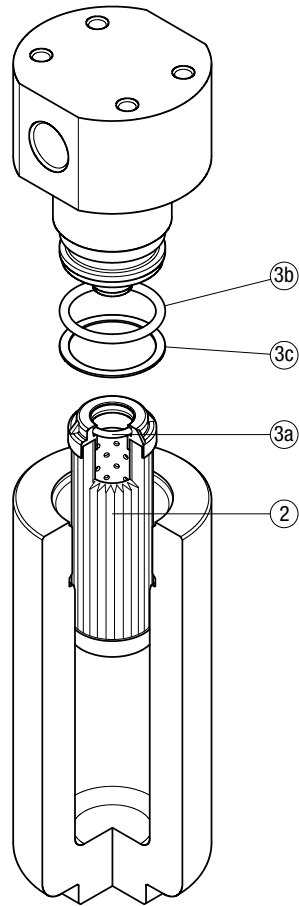
Example: **HP011** | **3** | **A03** | **V** | **U** | **P01**

| | |
|---|---|
| Element series and size | HP011 |
| Element length | 3 |
| Filtration rating (filter media) | A03 Inorganic microfiber 3 μm A06 Inorganic microfiber 6 μm A10 Inorganic microfiber 10 μm A16 Inorganic microfiber 16 μm A25 Inorganic microfiber 25 μm |
| Seals | A NBR V FPM F MFQ |
| Element Δp | H 210 bar U 210 bar, stainless steel filter element |
| Execution | P01 MP Filtri standard Pxx Customized |



Order number for spare parts

FZX 011



| Item: | Q.ty: 1 pc. | Q.ty: 1 pc. | |
|---------------|-----------------|----------------------|----------|
| Filter series | Filter element | Seal Kit code number | |
| FZX 011 | See order table | NBR | FPM |
| | 2 | 02050643 | 02050644 |
| | | 3 (3a + 3c) | |

FZM series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar)
Flow rate up to 70 l/min

FZM is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø15 mm, for a maximum flow rate of 70 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves.
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZM filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | | Volumes [dm ³] | | | | |
|----------------|--------------|-----|-----|-----|---|----------------------------|------|------|------|---|
| | Length | 1 | 2 | 3 | 4 | Length | 1 | 2 | 3 | 4 |
| FZM 039 | - | 5.0 | 5.6 | 6.1 | | - | 0.19 | 0.26 | 0.34 | |

| Filter series | Length | Filter element design - R Series | | | | | Filter element design - S-U Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|------------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZM 039 | 2 | 19 | 25 | 41 | 47 | 54 | 19 | 23 | 39 | 43 | 51 |
| | 3 | 33 | 36 | 50 | 56 | 65 | 30 | 33 | 45 | 49 | 60 |
| | 4 | 41 | 44 | 58 | 64 | 70 | 37 | 39 | 51 | 63 | 68 |

Maximum flow rate for a complete stainless steel high pressure filter with a return drop $\Delta p = 1.5$ bar.

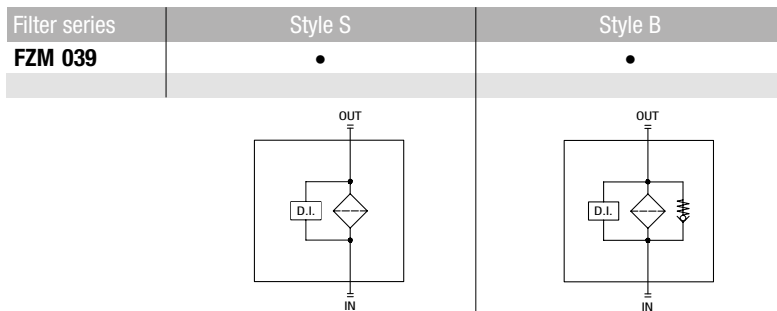
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

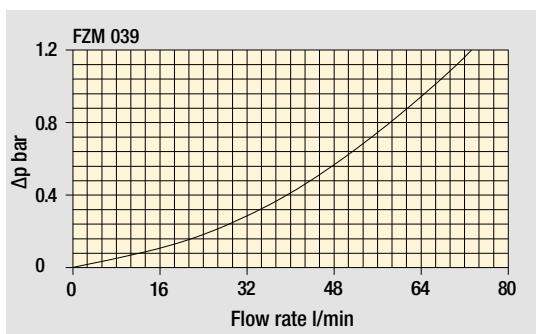
Please, contact our Sales Department for further additional information.

Hydraulic symbols



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZM039** | **2** | **S** | **A** | **M** | **1** | **A10** | **H** | **P01**

Series and size
FZM039

Length
2 | 3 | 4 |

Bypass valve
S Without bypass
B With bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
M Manifold

Connection for differential indicator
1 Without connection
2 With connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Element Δp | Valves | | Execution |
|---|--------|---|------------------------|
| | S | B | |
| R 20 bar | - | • | P01 MP Filtri standard |
| S 210 bar | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | |

FILTER ELEMENT

Configuration example: **HP039** | **3** | **A10** | **A** | **S** | **P01**

Element series and size
HP039

Element length
2 | 3 | 4 |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Seals | Element Δp | Execution |
|-------|---|------------------------|
| A NBR | R 20 bar | P01 MP Filtri standard |
| V FPM | S 210 bar | Pxx Customized |
| F MFQ | U 210 bar, stainless steel filter element | |

CLOGGING INDICATORS

See page 688

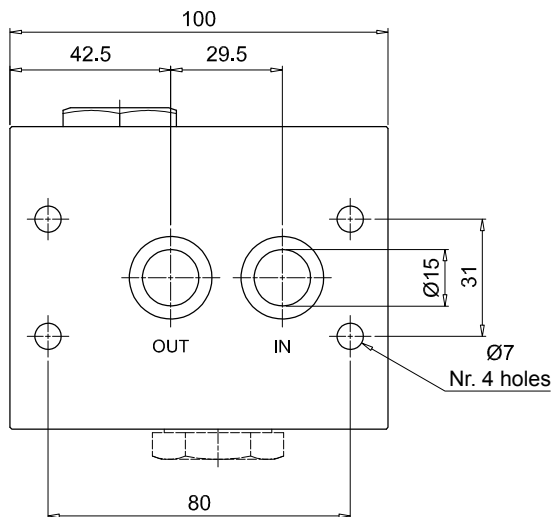
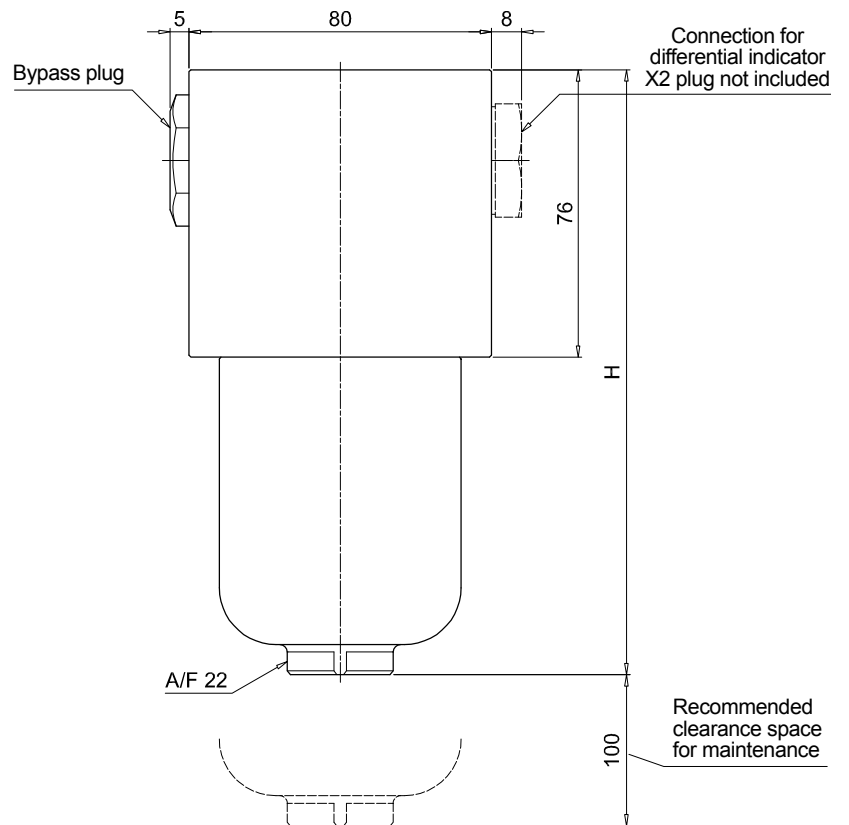
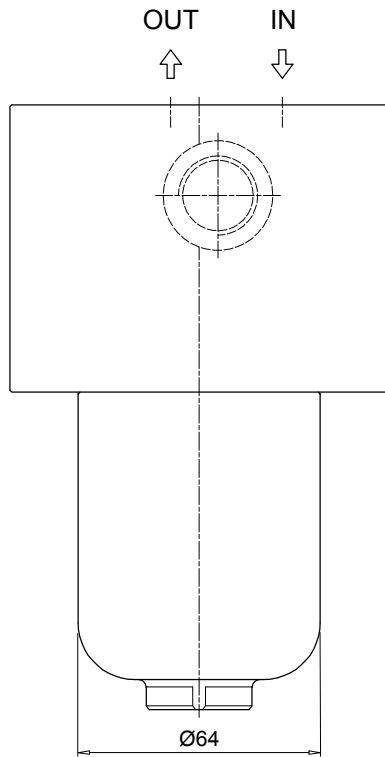
| | |
|--|-----------------------------------|
| DEX Electrical differential indicator | DVX Visual differential indicator |
| DLX Electrical/visual differential indicator | DVY Visual differential indicator |

PLUGS

See page 706

| |
|---|
| X2 Differential indicator plug (not included) |
|---|

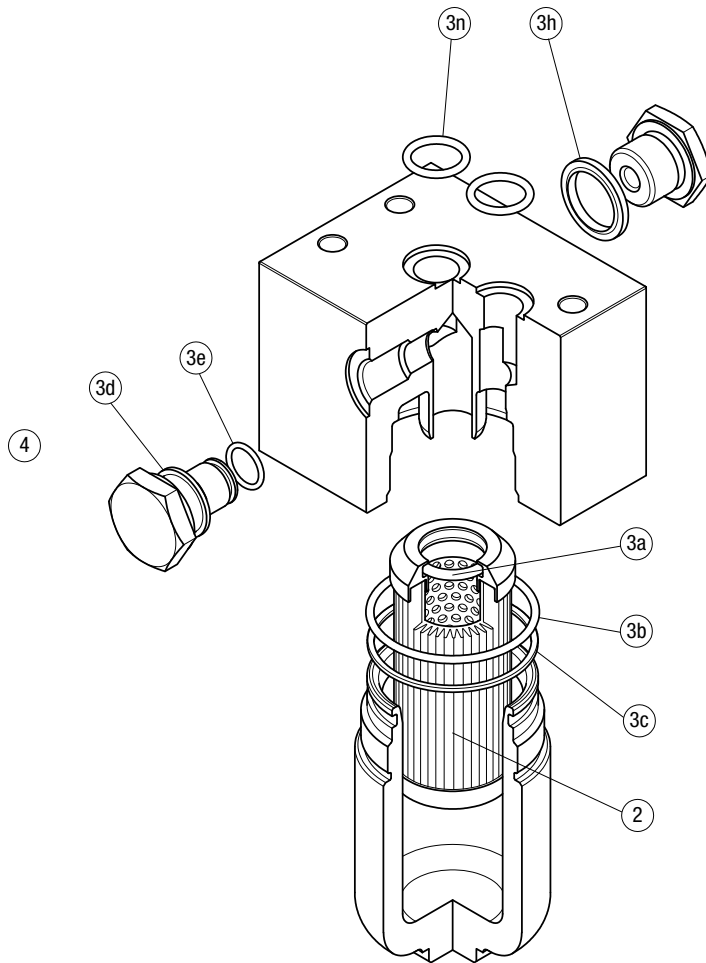
| FZM039 | |
|---------------|--------|
| Filter length | H [mm] |
| 2 | 160 |
| 3 | 203 |
| 4 | 247 |



FZM SPARE PARTS

Order number for spare parts

FZM 039



| Item: | Q.ty: 1 pc. | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|---------------|-----------------|----------------------|----------|---------------------------|-----|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | |
| FZM 039 | See order table | NBR | FPM | NBR | FPM |
| | 2 | 3 (3a ÷ 3n) | | 4 | |
| | | 02050651 | 02050652 | X2H | X2V |

FZB series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar)
Flow rate up to 70 l/min

FZB is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the side of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø16 mm, for a maximum flow rate of 70 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar ±10%

Temperature

From -50 °C to +120 °C

Note

FZB filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series S: 210 bar.

Element series "S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | Volumes [dm ³] | | | | | |
|----------------|--------------|-----|-----|-----|----------------------------|--------|------|------|---|---|
| | Length | 1 | 2 | 3 | 4 | Length | 1 | 2 | 3 | 4 |
| FZB 039 | - | 4.6 | 5.2 | 5.7 | - | 0.19 | 0.26 | 0.34 | | |

| Filter series | Length | Filter element design - R Series | | | | | Filter element design - S Series | | | | | Filter element design - U Series | | | | |
|----------------|----------|----------------------------------|-----|-----|-----|-----|----------------------------------|-----|-----|-----|-----|----------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZB 039 | 2 | 18 | 23 | 39 | 44 | 52 | 18 | 22 | 37 | 40 | 48 | 18 | 22 | 37 | 40 | 48 |
| | 3 | 31 | 33 | 47 | 54 | 65 | 28 | 31 | 43 | 46 | 84 | 28 | 31 | 43 | 46 | 84 |
| | 4 | 38 | 41 | 56 | 63 | 71 | 34 | 36 | 48 | 62 | 68 | 34 | 36 | 48 | 62 | 68 |

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

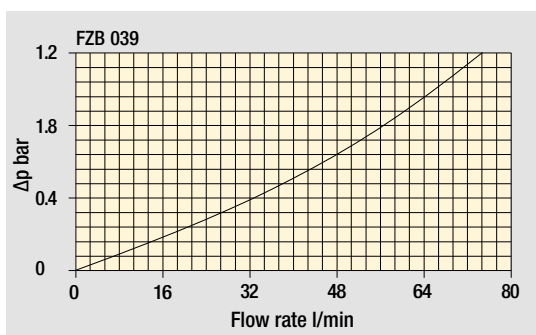
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltre.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Hydraulic symbols

| Filter series | Style S | Style B | Style T | Style D |
|----------------|---------|---------|---------|---------|
| FZB 039 | • | • | • | • |
| | | | | |



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Pressure drop
Filter housings Δp pressure drop

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZB039** | **2** | **T** | **A** | **F** | **2** | **A06** | **S** | **P01**

Series and size
FZB039

Length
2 | 3 | 4 |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
F Manifold

Connections for differential indicator
1 Without connection
2 With connection on the top

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Element Δp | Valves | | | | Execution |
|--|--------|---|---|---|-------------------------------|
| | S | B | T | D | |
| R 20 bar | - | • | - | • | P01 MP Filtri standard |
| S 210 bar | • | - | • | - | Pxx Customized |
| U 210 bar, stainless steel filter element | • | • | • | • | |

FILTER ELEMENT

Configuration example: **HP039** | **2** | **A06** | **A** | **S** | **P01**

Element series and size
HP039

Element length
2 | 3 | 4 |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

| Seals | Element Δp | Execution |
|--------------|--|-----------------------|
| | | |
| V FPM | S 210 bar | Pxx Customized |
| F MFQ | U 210 bar, stainless steel filter element | |

CLOGGING INDICATORS

See page 688

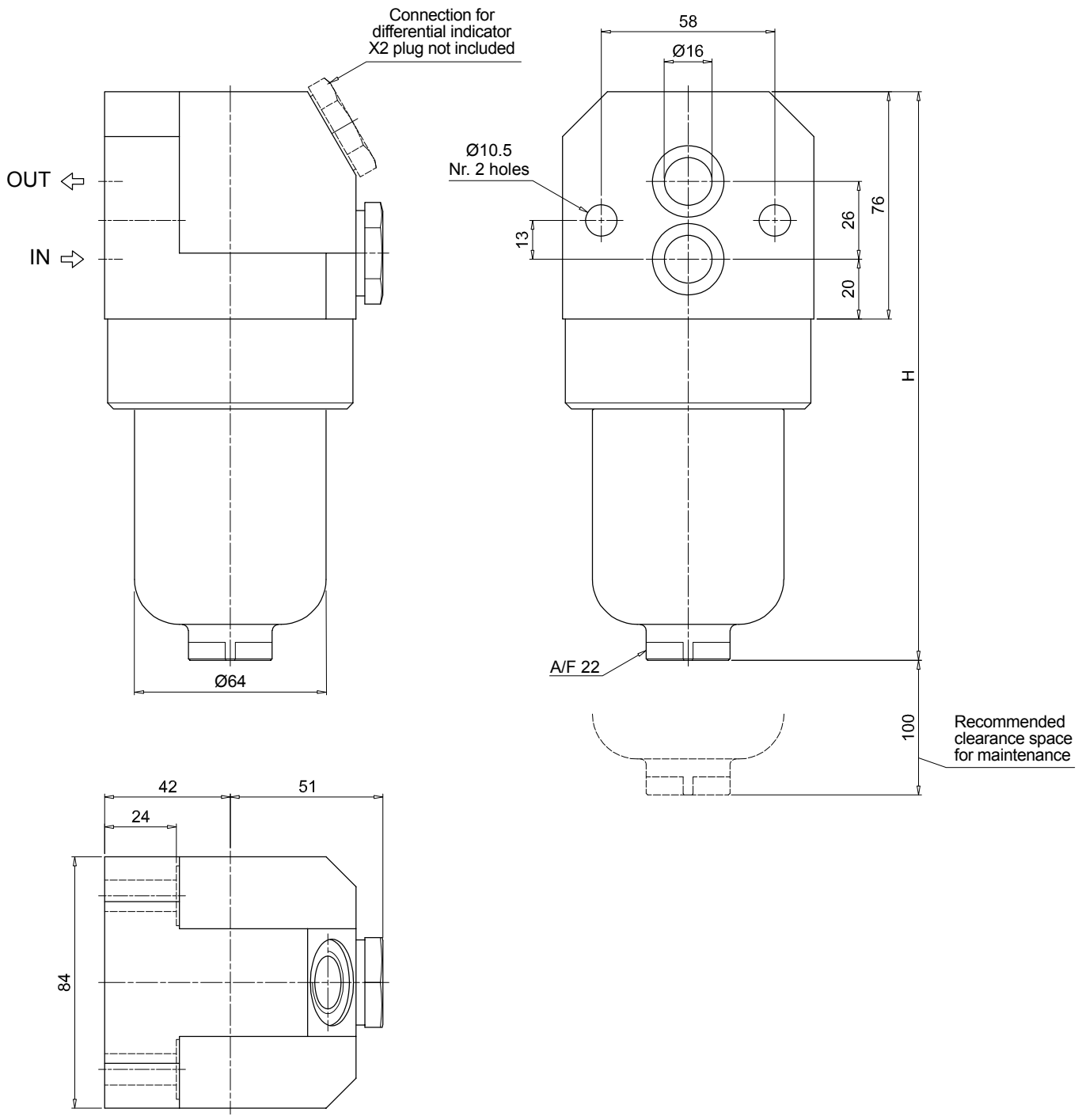
| | |
|---|--|
| DEX Electrical differential indicator | DVX Visual differential indicator |
| DLX Electrical/visual differential indicator | DVY Visual differential indicator |

PLUGS

See page 706

| |
|--|
| X2 Differential indicator plug (not included) |
|--|

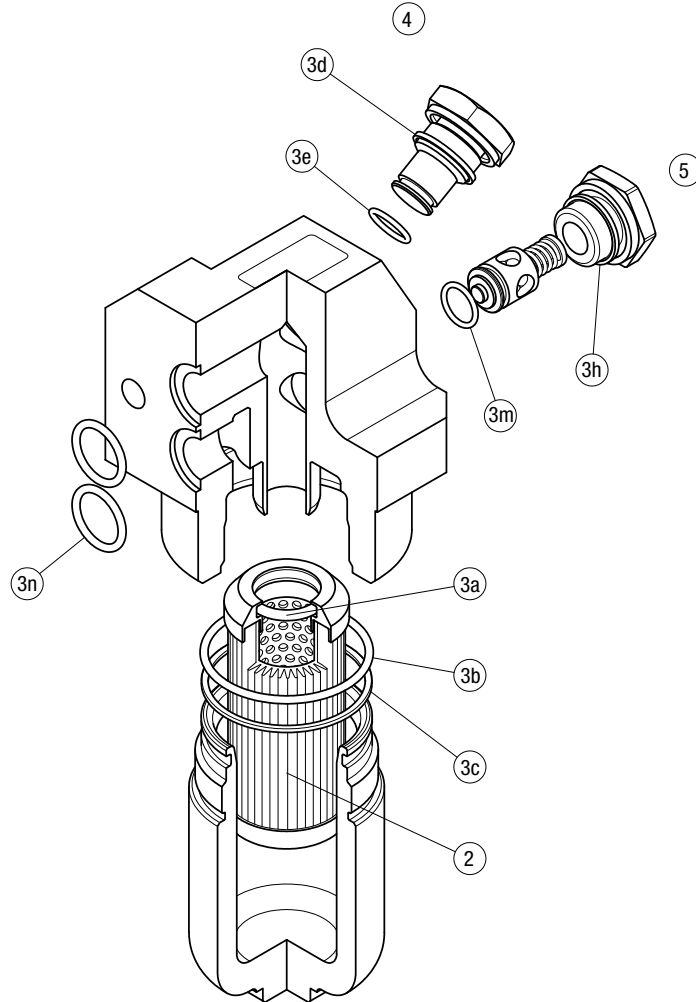
| FZB039 | |
|---------------|--------|
| Filter length | H [mm] |
| 2 | 190 |
| 3 | 233 |
| 4 | 277 |



FZB SPARE PARTS

Order number for spare parts

FZB 039



| Item: | Q.ty: 1 pc. | Q.ty: 1 pc. | | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|----------------|-----------------|----------------------|----------|---------------------------|-----|------------------------|----------|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | | Bypass assembly / plug | |
| | | NBR | FPM | NBR | FPM | NBR | FPM |
| FZB 039 | See order table | 02050647 | 02050648 | X2H | X2V | 02001286 | 02001295 |

FZD series

Maximum working pressure up to 35 Mpa (350 bar) - Flow rate up to 60 l/min



Description

Technical data

Stainless steel high pressure filters

Duplex

Maximum working pressure up to 35 Mpa (350 bar)
Flow rate up to 60 l/min

FZD is a range of stainless steel high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 3/4", for a maximum flow rate of 60 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve, available for FZD051, to equalize the housing pressure before the switch.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Bypass valve

Opening pressure 6 bar \pm 10%

Temperature

From -50 °C to +120 °C

Note

FZD filters are provided for vertical mounting

Δp element type

Fluid flow through the filter element from OUT to IN

Microfibre filter elements - series R: 20 bar.

Element series "R":

- End cap: Polyamide
- Core tube: Tinned steel
- External/Internal support: Wire mesh Epox painted
- Media/Support/Pre-filter: Microfibre/Syntetic

Microfibre filter elements - series H-S: 210 bar.

Element series "H - S":

- End cap: Tinned steel
- Core tube: Tinned steel
- External support: Wire mesh Epox painted
- Internal support: Wire mesh Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Stainless Steel Microfibre filter elements series U: 210 bar.

Element series "U":

- End cap: Stainless steel
- Core tube: Stainless steel
- External support: Stainless steel
- Internal support: Stainless steel
- Media/Support/Pre-filter: Microfibre/Syntetic

Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] | | | | | Volumes [dm ³] | | | | | | |
|----------------|--------------|------|------|------|------|----------------------------|--------|------|------|------|------|---|
| | Length | 1 | 2 | 3 | 4 | 5 | Length | 1 | 2 | 3 | 4 | 4 |
| FZD 010 | - | 7.9 | - | - | - | - | - | 0.10 | - | - | - | - |
| FZD 021 | - | 9.6 | 9.8 | 10.3 | - | - | - | 0.06 | 0.12 | 0.22 | - | - |
| FZD 051 | - | 17.4 | 18.0 | 19.0 | 20.3 | - | - | 0.31 | 0.41 | 0.53 | 0.83 | - |

| Filter series | Length | Filter element design - H Series | | | | | Filter element design - U Series | | | | |
|---------------|--------|----------------------------------|-----|-----|-----|-----|----------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZD 010 | 2 | 4 | 5 | 7 | 8 | 11 | 4 | 5 | 7 | 8 | 11 |
| | 3 | 5 | 6 | 11 | 12 | 16 | 5 | 6 | 11 | 12 | 16 |
| FZD 021 | 3 | 9 | 11 | 16 | 18 | 20 | 9 | 11 | 16 | 18 | 20 |
| | 4 | 10 | 12 | 17 | 19 | 21 | 10 | 12 | 17 | 19 | 21 |

| Filter series | Length | Filter element design - R Series | | | | | Filter element design - S Series | | | | | Filter element design - U Series | | | | |
|---------------|--------|----------------------------------|-----|-----|-----|-----|----------------------------------|-----|-----|-----|-----|----------------------------------|-----|-----|-----|-----|
| | | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 | A03 | A06 | A10 | A16 | A25 |
| FZD 051 | 2 | 39 | 41 | 51 | 54 | 59 | 35 | 37 | 48 | 51 | 58 | 35 | 37 | 48 | 51 | 58 |
| | 3 | 45 | 46 | 54 | 56 | 61 | 41 | 43 | 52 | 54 | 60 | 41 | 43 | 52 | 54 | 60 |
| | 4 | 50 | 52 | 58 | 58 | 62 | 47 | 49 | 56 | 56 | 61 | 47 | 49 | 56 | 56 | 61 |
| | 5 | 56 | 57 | 61 | 62 | 63 | 53 | 53 | 57 | 59 | 63 | 53 | 53 | 57 | 59 | 63 |

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

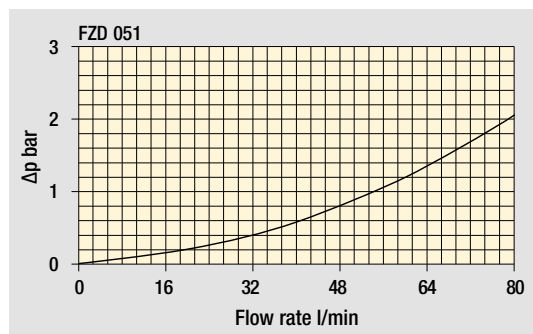
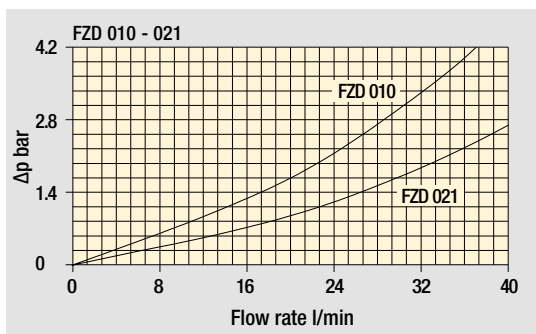
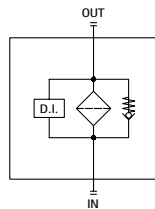
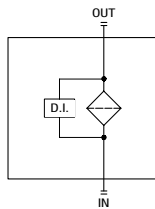
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

| Filter series | Style S | Style B |
|---------------|---------|---------|
| FZD 010 | • | - |
| FZD 021 | • | - |
| FZD 051 | • | • |



Pressure drop Filter housings Δp pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

| Series and size | | Configuration example: FZD021 4 S A G1 A06 H P01 | | | | | | | | | |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|
| FZD010 FZD021 | | | | | | | | | | | |
| Length | FZD010 | FZD021 | | | | | | | | | |
| 2 | • | • | | | | | | | | | |
| 3 | - | • | | | | | | | | | |
| 4 | - | • | | | | | | | | | |
| Bypass valve | | | | | | | | | | | |
| S Without bypass | | | | | | | | | | | |
| Seals | | | | | | | | | | | |
| A NBR | | | | | | | | | | | |
| V FPM | | | | | | | | | | | |
| Connections | FZD010 | FZD021 | | | | | | | | | |
| G1 | G 3/8" | G 1/2" | | | | | | | | | |
| G2 | 3/8" NPT | 1/2" NPT | | | | | | | | | |
| G3 | - | SAE 8 - 3/4" - 16 UNF | | | | | | | | | |
| Filtration rating (filter media) | | | | | | | | | | | |
| A03 | Inorganic microfiber | 3 µm | | | | | | | | | |
| A06 | Inorganic microfiber | 6 µm | | | | | | | | | |
| A10 | Inorganic microfiber | 10 µm | | | | | | | | | |
| A16 | Inorganic microfiber | 16 µm | | | | | | | | | |
| A25 | Inorganic microfiber | 25 µm | | | | | | | | | |
| Element Δp | | | | | | | | | | | |
| H 210 bar | | | | | | | | | | | |
| U 210 bar, stainless steel filter element | | | | | | | | | | | |
| Execution | | | | | | | | | | | |
| P01 MP Filtri standard | | | | | | | | | | | |
| Pxx Customized | | | | | | | | | | | |

FILTER ELEMENT

| Element series and size | | Configuration example: HP011 4 A06 A H P01 | | | | | | | | | |
|--|----------------------|--|--|--|--|--|--|--|--|--|--|
| | | | | | | | | | | | |
| Element length | HP010 | HP011 | | | | | | | | | |
| 2 | • | • | | | | | | | | | |
| 3 | - | • | | | | | | | | | |
| 4 | - | • | | | | | | | | | |
| Filtration rating (filter media) | | | | | | | | | | | |
| A03 | Inorganic microfiber | 3 µm | | | | | | | | | |
| A06 | Inorganic microfiber | 6 µm | | | | | | | | | |
| A10 | Inorganic microfiber | 10 µm | | | | | | | | | |
| A16 | Inorganic microfiber | 16 µm | | | | | | | | | |
| A25 | Inorganic microfiber | 25 µm | | | | | | | | | |
| Seals | | | | | | | | | | | |
| A NBR | | | | | | | | | | | |
| V FPM | | | | | | | | | | | |
| Element Δp | | | | | | | | | | | |
| H 210 bar | | | | | | | | | | | |
| U 210 bar, stainless steel filter element | | | | | | | | | | | |
| Execution | | | | | | | | | | | |
| P01 MP Filtri standard | | | | | | | | | | | |
| Pxx Customized | | | | | | | | | | | |

CLOGGING INDICATORS

See page 688

DEX Electrical differential indicator

DVX Visual differential indicator

DLX Electrical/visual differential indicator

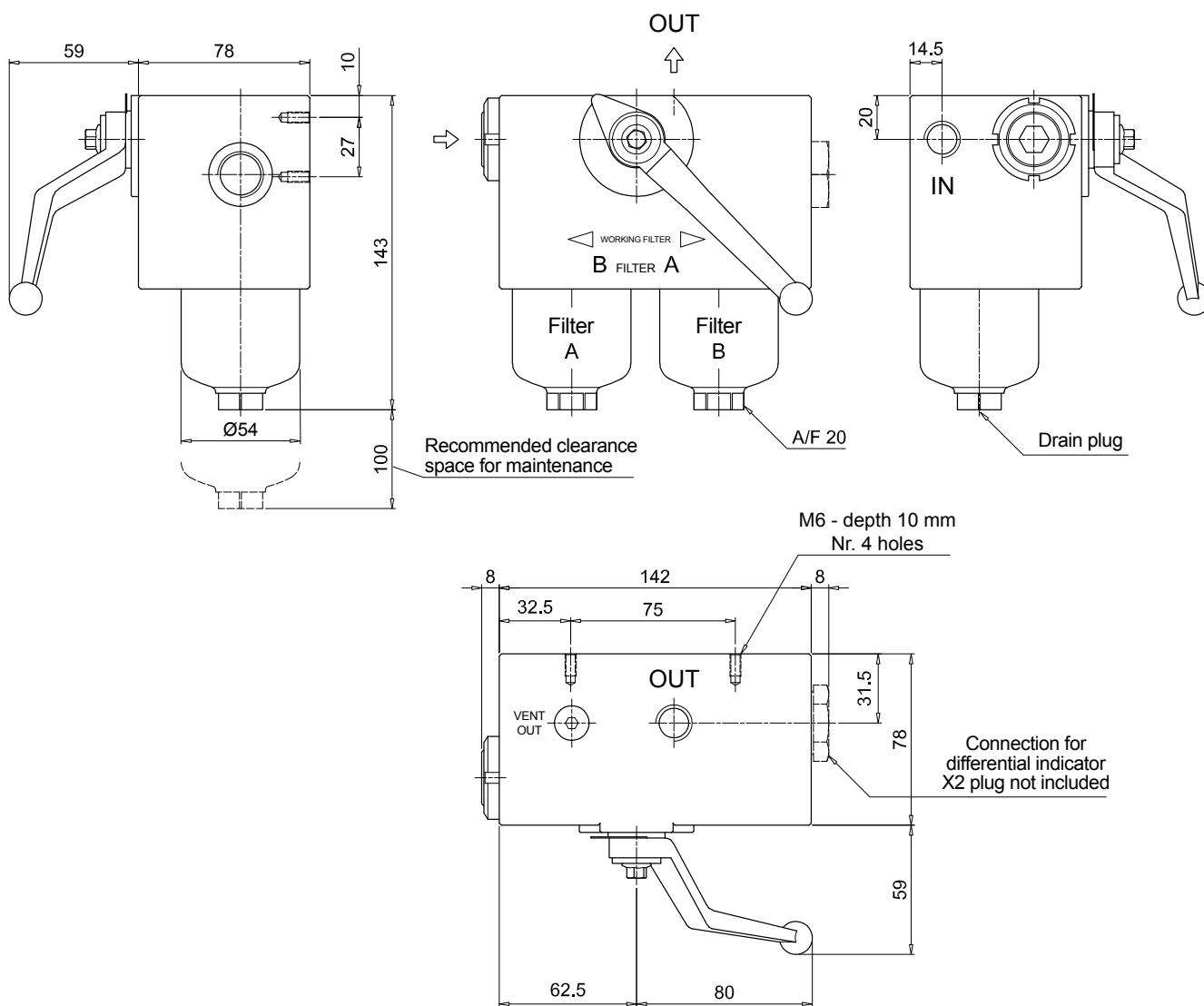
DVY Visual differential indicator

PLUGS

See page 706

X2 Differential indicator plug (not included)

FZD010

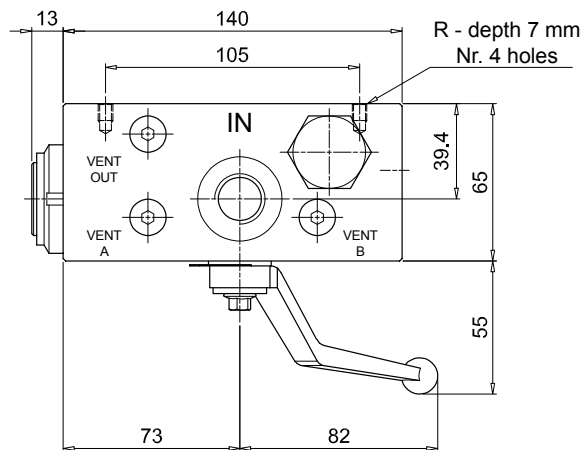
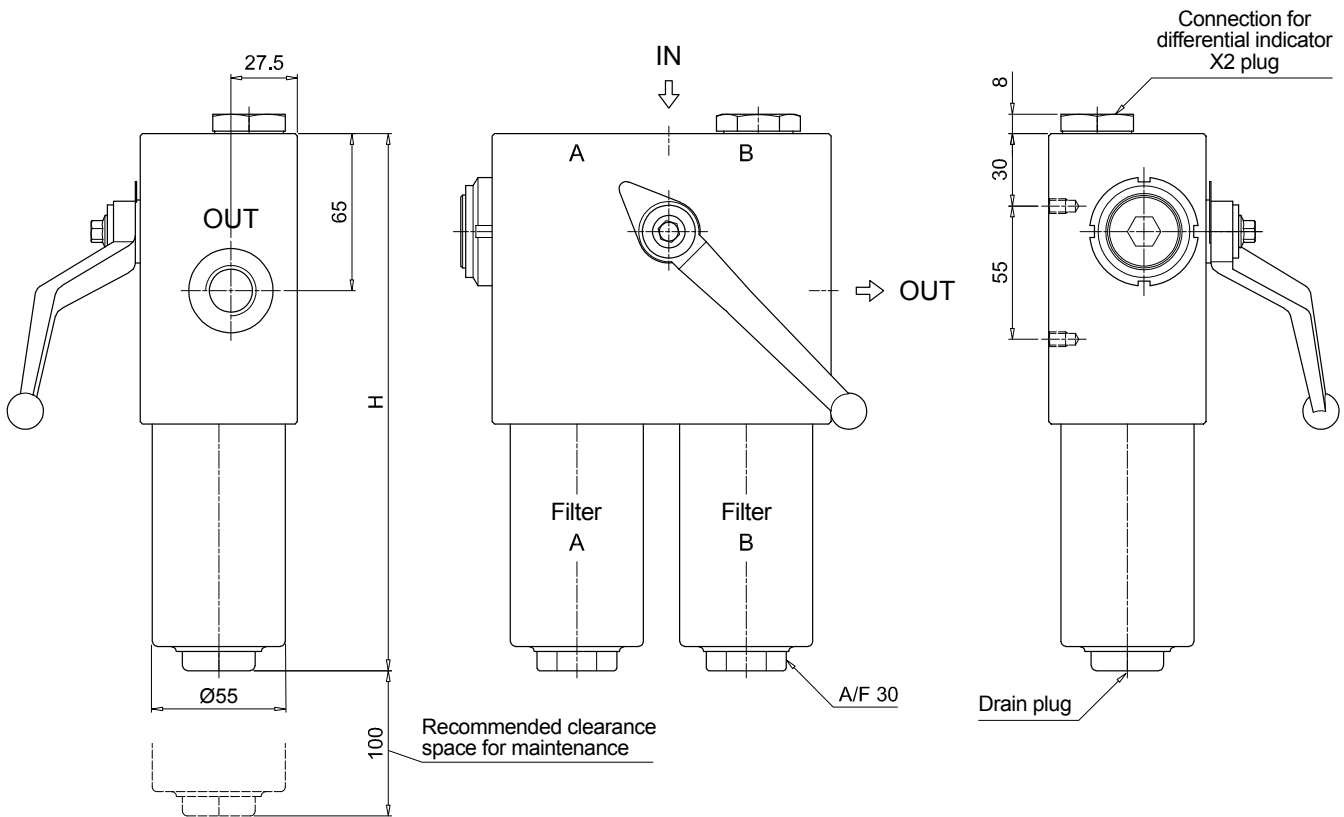


Dimensions

FZD021

| Filter length | H [mm] |
|---------------|--------|
| 2 | 172 |
| 3 | 222 |
| 4 | 272 |

| Connections | R |
|----------------|----------|
| G1 | M6 |
| G2 - G3 | 1/4" UNC |



Designation & Ordering code

COMPLETE FILTER

| | | | | | | | | |
|--|--|------------------|---------------|------------|-------------------------------|--|--|--|
| Series and size FZD051 | Configuration example: FZD051 3 B A G3 A03 U P01 | | | | | | | |
| Length 2 3 4 5 | | | | | | | | |
| Bypass valve S Without bypass B With bypass 6 bar | | | | | | | | |
| Seals A NBR V FPM | | | | | | | | |
| Connections G1 G 3/4" G2 3/4" NPT G3 G 1/2" G4 1/2" NPT G5 SAE 8 - 3/4" - 16 UNF G6 SAE 12 - 1 1/16" - 12 UN | | | | | | | | |
| Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm | | | | | | | | |
| | Element Δp | | Valves | | Execution | | | |
| | R 20 bar | S 210 bar | S - | B • | P01 MP Filtri standard | | | |
| | S 210 bar | | • | - | Pxx Customized | | | |
| | U 210 bar, stainless steel filter element | | • | • | | | | |

FILTER ELEMENT

| | | | | | | |
|--|--|--|-------------------------------|--|------------------|--|
| Element series and size HP050 | Configuration example: HP050 3 A03 A U P01 | | | | | |
| Element length 2 3 4 5 | | | | | | |
| Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm | | | | | | |
| | Seals | | Element Δp | | Execution | |
| | A NBR | R 20 bar | P01 MP Filtri standard | | | |
| | V FPM | S 210 bar | Pxx Customized | | | |
| | | U 210 bar, stainless steel filter element | | | | |

CLOGGING INDICATORS

See page 688

DEX Electrical differential indicator
DLX Electrical/visual differential indicator

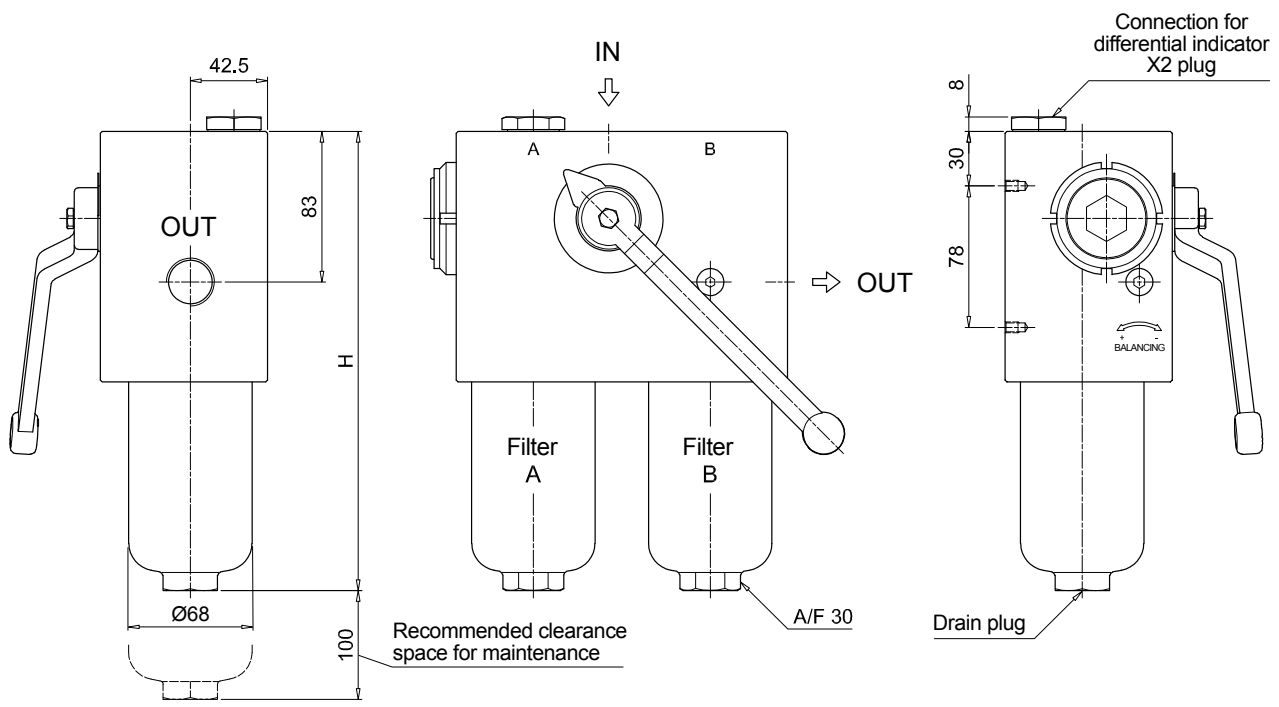
DVX Visual differential indicator
DVY Visual differential indicator

PLUGS

See page 706

X2 Differential indicator plug

| FZD051 | | |
|---------------|----------|---------|
| Filter length | H [mm] | |
| 2 | 253 | |
| 3 | 295 | |
| 4 | 343 | |
| 5 | 465 | |
| Connections | R | |
| G1 | M6 | |
| G2 | 1/4" UNC | |
| G3 | M6 | |
| G4-G5-G6 | 1/4" UNC | |
| Valves | L [mm] | L1 [mm] |
| S | 168 | 138 |
| B | 182.5 | 152.5 |



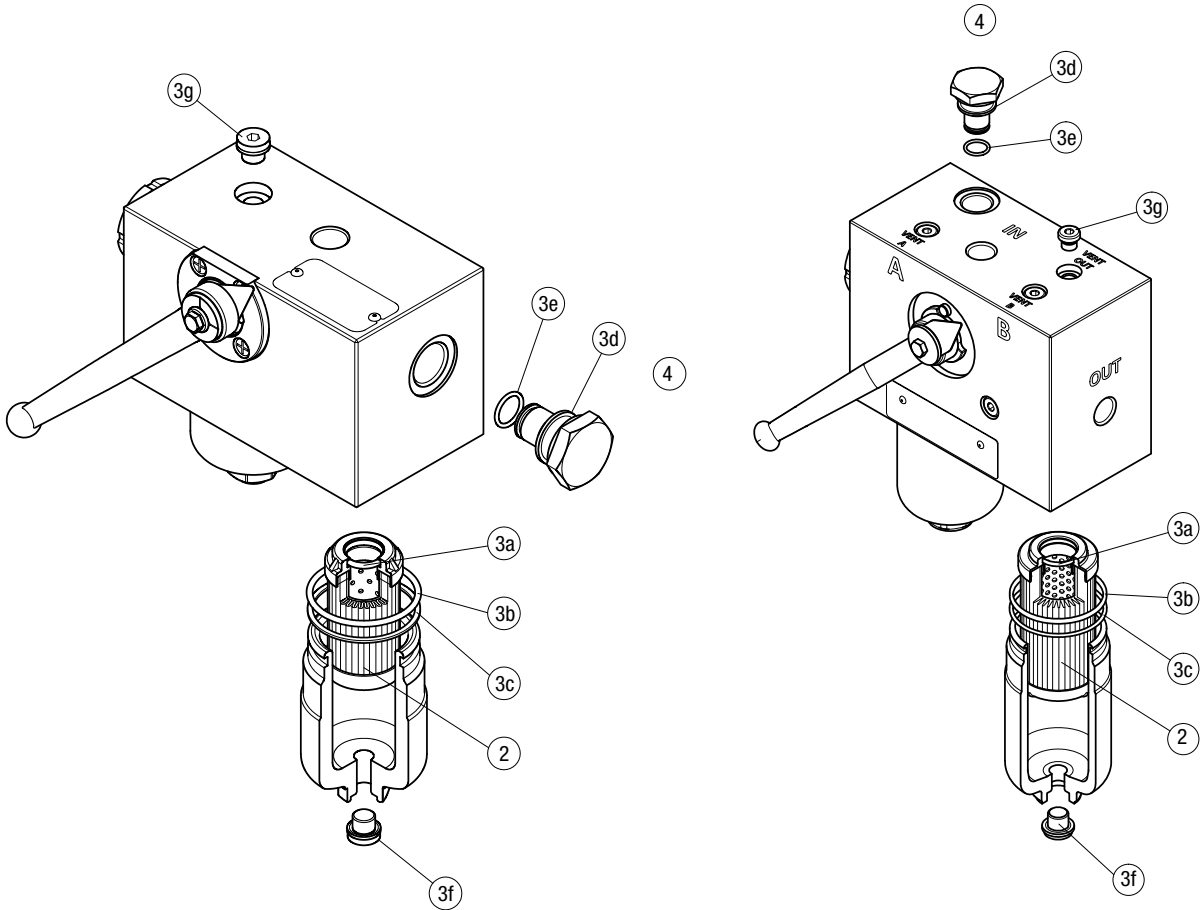
Recommended clearance space for maintenance

FZD SPARE PARTS

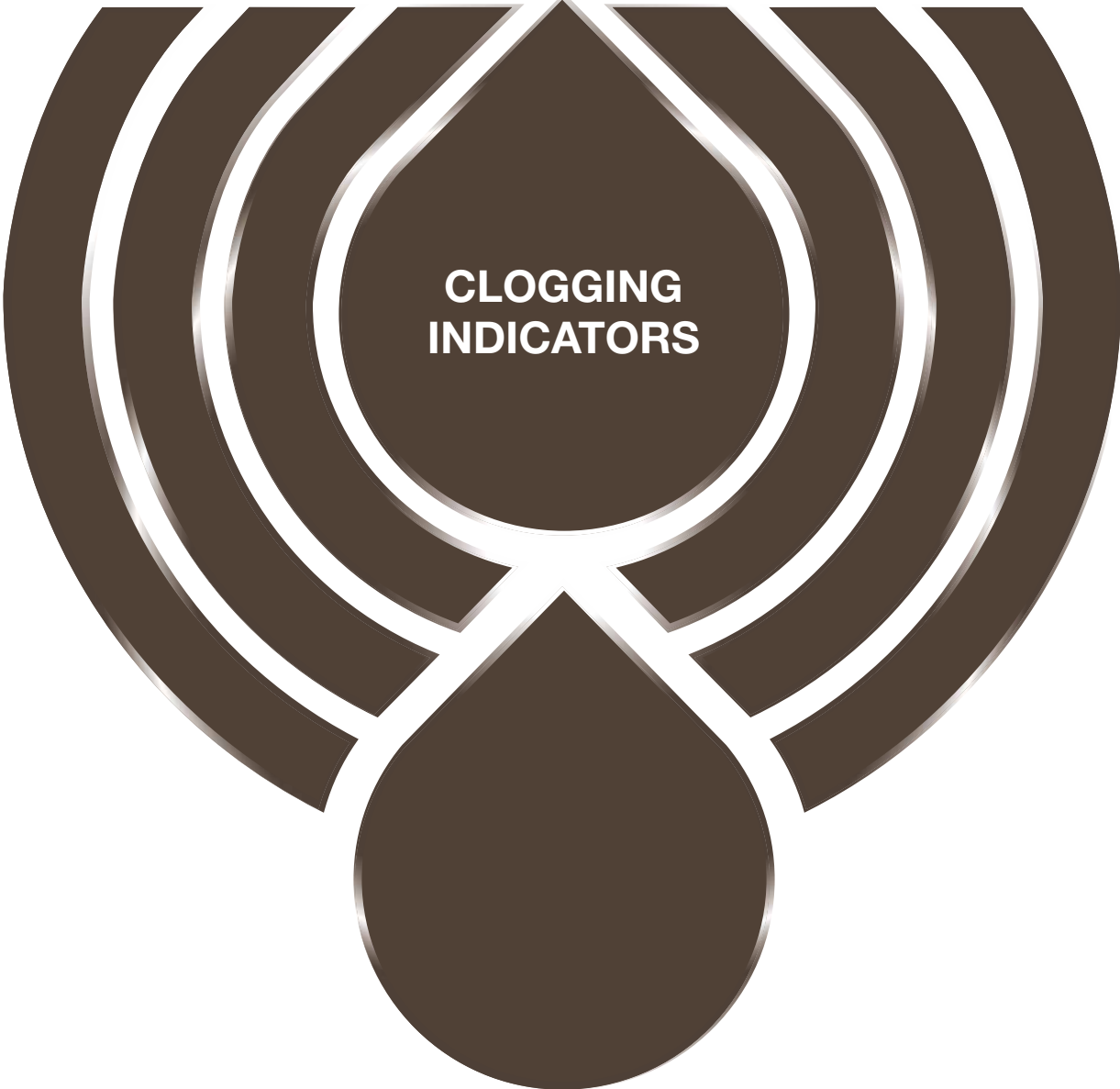
Order number for spare parts

FZD 010

FZD 021 - FZD 051



| Item: | Q.ty: 1 pc. | | Q.ty: 1 pc. | | Q.ty: 1 pc. | |
|----------------|-----------------|----------------------|-------------|---------------------------|-------------|--|
| Filter series | Filter element | Seal Kit code number | | Indicator connection plug | | |
| FZD 010 | See order table | NBR | FPM | NBR | FPM | |
| | | 02050613 | 02050655 | | | |
| FZD 021 | | 02050796 | 02050797 | X2H | X2V | |
| FZD 051 | | 02050800 | 02050801 | | | |



**CLOGGING
INDICATORS**

Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

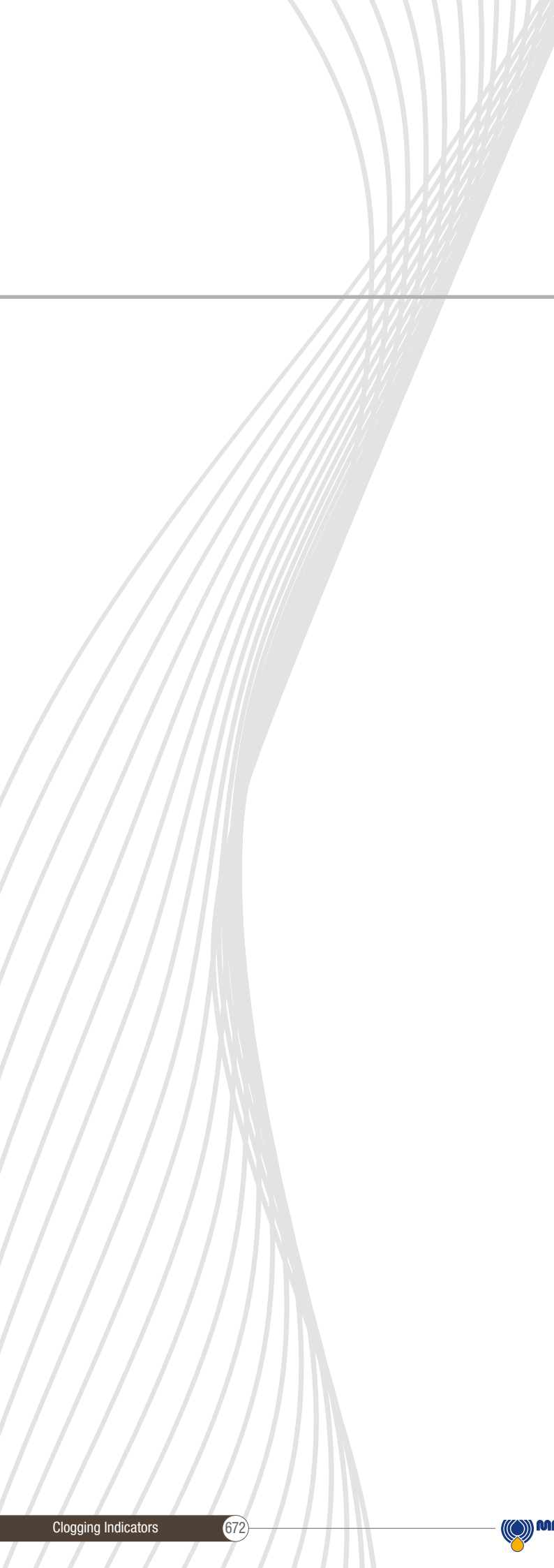
- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.

Clogging Indicators





DESIGNATION, ORDERING CODES & TECHNICAL DATA

INDEX

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| ORDERING CODES | |
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| RETURN / SUCTION FILTERS | 682 |
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QUICK REFERENCE GUIDE

Ordering codes

| Filter family | Filter series | Visual indicators | Electrical indicators | Electronic / Electrical-Visual indicators | |
|-----------------|---------------------------------------|---|---|--|--|
| SUCTION FILTERS | ELIXIR® SFEX060-080-110-160 | VVB20P01 VVS20P01 | VEB21AA50P01 | VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01 | |
| | With bypass valve 0.3 bar | <hr/> SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540 | VVA20P01 VVR20P01 | VEA21xA50P01 | VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01 |
| RETURN FILTERS | ELIXIR® RFEX060-080-110-160 | BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 | BEA15HA50P01 BEM15HA41P01 | BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01 | |
| | With bypass 1.75 bar | <hr/> ELIXIR® RFEX060-080-110-160 | BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 | BEA20HA50P01 BEM20HA41P01 | BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 |
| | Without bypass | <hr/> MDH 250 | BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01 | BEA15HA50P01 BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01 | BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01 |
| | With bypass 1.75 bar | <hr/> MDH 250 | BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01 | BEA20HA50P01 BEM20HA41P01 DES25HA10P01 DES25HA30P01 DES25HA80P01 | BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 |
| | With bypass 3 bar | <hr/> MPFX MPTX MPF MPT MPH | BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 | BEA15HA50P01 BEM15HA41P01 | BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01 |
| | With bypass 1.75 bar | <hr/> MPFX MPTX MPF MPT | BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 | BEA20HA50P01 BEM20HA41P01 | BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 |
| | With bypass 3 bar | <hr/> MPH | <hr/> MPH | <hr/> MPH | <hr/> MPH |
| | With bypass 2.5 bar | <hr/> MPLX | DVA20xP01 DVM20xP01 | DEA20xA50P01 DEM20XX10P01 DEM20XX20P01 DEM20XX30P01 DEM20XX35P01 | DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 |
| | With bypass 4.5 bar | <hr/> FRI | <hr/> FRI | <hr/> FRI | <hr/> FRI |
| | With bypass 2.4 bar | <hr/> FRI | <hr/> FRI | <hr/> FRI | <hr/> FRI |

| Filter family | Filter series | Visual indicators | Electrical indicators | Electronic / Electrical-Visual indicators | |
|--------------------------|--------------------------------------|---|--|--|--|
| RETURN / SUCTION FILTERS | MRSX 116 - 165 - 166 Suction line | VVB20P01 VVS20P01 | VEB21AA50P01 | VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01 | |
| | With bypass valve 2.5 bar | BVA25P01 | BEA20HA50P01 | | |
| | MRSX 116 - 165 - 166 Return line | BVR25P01 BVP20HP01 BVQ20HP01 | BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01 | BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 | |
| | With bypass valve 2.5 bar | | BEA20HA50P01 BEM20HA41P01 | BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01 | |
| | LMP 124 MULTIPORT | BVP20HP01 BVQ20HP01 DVA20xP01 DVM20xP01 | BET25HF10P01 BET25HF30P01 BET25HF50P01 DEA20xA50P01 DEM20XX10P01 DEM20XX20P01 DEM20XX30P01 DEM20XX35P01 | DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 | |
| | Suction line | MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350 | WB20P01 WVS20P01 | VEB21AA50P01 | VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01 |
| | Return line | MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350 MST 050 - 070 - 100 - 150 | BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 | BEA15HA50P01 BEM15HA41P01 | BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01 |
| | In-line | MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150 | DVA12xP01 DVM12xP01 | DEA12xA50P01 DEM12xAxxP01 | DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xA70P01 DTA12xF70P01 DTA20xA70P01 DTA20xF70P01 |

QUICK REFERENCE GUIDE

Ordering codes

| Filter family | Filter series | Visual indicators | Electrical indicators | Electronic / Electrical-Visual indicators |
|-------------------------------|---|--|--|--|
| LOW & MEDIUM PRESSURE FILTERS | ELIXIR® LFEX060-080-110-160 | DVS25HP01 | DES25HA10P01 DES25HA30P01 DES25HA80P01 | |
| | With bypass valve 3.5 bar LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD | DVA20xP01 DVM20xP01 | DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 | DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 |
| HIGH PRESSURE FILTERS | ELIXIR® LFEX060-080-110-160 | DVS40HP01 | DES40HA10P01 DES40HA30P01 DES40HA80P01 | |
| | Without bypass valve LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD | DVA50xP01 DVM50xP01 | DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 | DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01 |
| HIGH PRESSURE FILTERS | FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333 | DVA50xP01 DVM50xP01 | DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 | DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 |
| | FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333 | DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01 | DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01 | DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA95xF70P01 |

| Filter family | Filter series | Visual indicators | Electrical indicators | Electronic / Electrical-Visual indicators |
|---|----------------------------|--|--|--|
| STAINLESS STEEL HIGH PRESSURE FILTERS | With bypass valve 6 bar | FZH 012 - 040 | DVZ50xP01 | DEZ50xA50P01 DLZ50xA50P01 DLZ70xA50P01 DLZ95xA50P01 |
| | Without bypass valve | FZH 012 - 040 | DVZ70xP01 DVZ95xP01 | DEZ70xA50P01 DEZ95xA50P01 |
| | With bypass valve 6 bar | FZP 039 - 136 FZB 039 FZM 039 FZD 051 | DVX50xP01 DZY50xP01 | DEX50xA50P01 DLX50xA51P01 DLX50xA52P01 |
| | Without bypass valve | FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051 | DVX70xP01 DZY95xP01 DZY70xP01 DZY95xP01 | DEX70xA50P01 DEX95xA50P01 DLX70xA51P01 DLX70xA52P01 DLX95xA51P01 DLX95xA52P01 |
| FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE | With bypass valve 6 bar | FMMX 050 FMM 050 - 150 | DVA50xP01 DVM50xP01 | DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 |
| | Without bypass valve | FMMX 050 FMM 050 - 150 | DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01 | DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01 |
| | With bypass valve 6 bar | FZP 039 - 136 | DVX50xP01 DZY50xP01 | DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 |
| | Without bypass valve | FZP 039 - 136 | DVX70xP01 DZY95xP01 DZY70xP01 DZY95xP01 | DEH70xA48P01 DEH70xA49P01 DEH70xA70P01 DEH95xA48P01 DEH95xA49P01 DEH95xA70P01 |
| | With bypass valve 6 bar | FZH 012 - 040 | DVZ50xP01 | |
| | Without bypass valve | FZH 012 - 040 | DVZ70xP01 DVZ95xP01 | |

Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

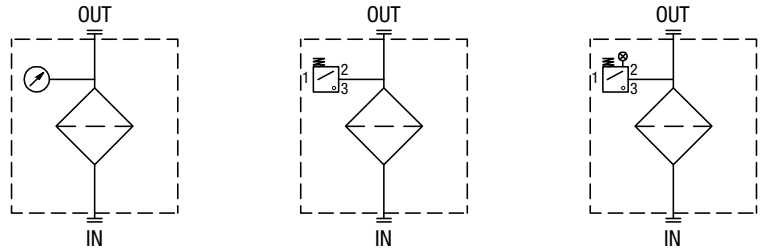
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

V VVB20P01



B AROMETRIC INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

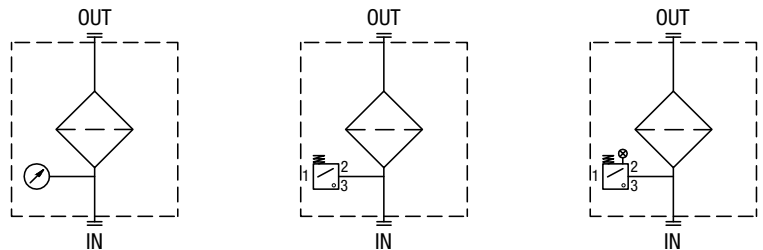
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

B BVA14P01



D IFFERENTIAL INDICATORS

Differential indicators are used on the Pressure line to check the efficiency of the filter element.

They measure the pressure upstream and downstream of the filter element (differential pressure).

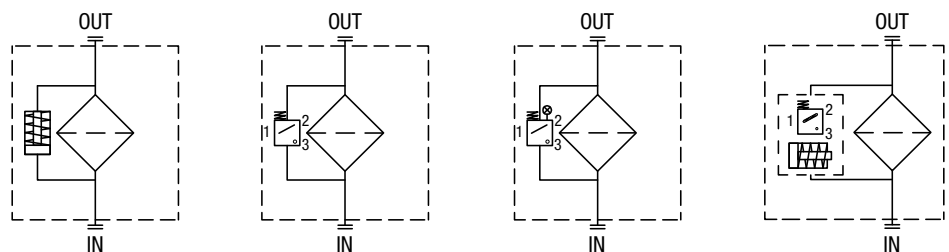
Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models.

Differential indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".

Example:

D DVA20xP01



CLOGGING INDICATORS

STAINLESS STEEL HIGH PRESSURE FILTERS

Designation & Ordering code

DIFFERENTIAL INDICATORS

| Series | | | | | Configuration example 1: | | | | | | | | | |
|------------------------|---|---|---|---|--------------------------|------|-----|----|---|----|-----|--|--|-------------------------------|
| DE | Electrical differential indicator | | | | DE | Z | 50 | H | A | 50 | P01 | | | |
| DL | Electrical / Visual differential indicator | | | | DL | X | 70 | V | A | 52 | P01 | | | |
| DV | Visual differential indicator | | | | | | | | | | | | | |
| Type | | | | | DE | DL | DV | | | | | | | |
| X | Standard type 420 bar | • | • | • | | | | | | | | | | |
| Y | Optional type 420 bar | - | - | • | | | | | | | | | | |
| Z | 700 bar (only for FZH) | • | • | • | | | | | | | | | | |
| Pressure setting | | | | | | | | | | | | | | |
| 12 | 1.2 bar | | | | | | | | | | | | | |
| 20 | 2.0 bar | | | | | | | | | | | | | |
| 50 | 5.0 bar | | | | | | | | | | | | | |
| 70 | 7.0 bar | | | | | | | | | | | | | |
| 95 | 9.5 bar | | | | | | | | | | | | | |
| Seals | | | | | DEX | DEZ | DL | DV | | | | | | |
| H | HNBR | • | • | • | • | | | | | | | | | |
| V | FPM | • | • | • | • | | | | | | | | | |
| F | MFQ | - | • | - | - | | | | | | | | | |
| Thermostat | | | | | DEX | DEZ | DL | DV | | | | | | |
| A | Without thermostat | • | • | • | - | | | | | | | | | |
| Electrical connections | | | | | DEX | DEZ | | DL | | | | | | |
| 50 | Connection EN 175301-803 | • | • | • | - | HNBR | FPM | - | | | | | | |
| 51 | Connection EN 175301-803, transparent base with lamps 24 Vdc | - | - | - | • | | | | | | | | | |
| 52 | Connection EN 175301-803, transparent base with lamps 110 Vdc | - | - | - | • | | | | | | | | | |
| | | | | | | | | | | | | | | Option |
| | | | | | | | | | | | | | | P01 MP Filtri standard |
| | | | | | | | | | | | | | | Pxx Customized |

DIFFERENTIAL INDICATOR PLUG

| Series | | Configuration example | |
|-----------|--|-----------------------|---|
| X2 | Differential indicator plug 420 bar | X2 | H |
| X3 | Differential indicator plug 700 bar (only for FZH) | | |
| Seals | | | |
| H | HNBR | | |
| V | FPM | | |
| F | MFQ | | |

DIFFERENTIAL INDICATORS

Dimensions

| DEA*50 | |
|---|--------------------|
| Electrical Differential Indicator Connection: EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DE A 12 x A 50 P01 |
| 2.0 bar ±10% | DE A 20 x A 50 P01 |
| 5.0 bar ±10% | DE A 50 x A 50 P01 |
| 7.0 bar ±10% | DE A 70 x A 50 P01 |
| 9.5 bar ±10% | DE A 95 x A 50 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

| DEH*48 | |
|--|--------------------|
| Hazardous Area Electrical Differential Indicator Connection via three-core cable - fitting M20x1.5 | |
| Settings | Ordering code |
| 2.0 bar ±10% | DE H 20 x A 48 P01 |
| 5.0 bar ±10% | DE H 50 x A 48 P01 |
| 7.0 bar ±10% | DE H 70 x A 48 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -60 °C to +125 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Temperature class: T4 (135 °C) and T6 (85 °C)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Three-core cable, fitting M20x1.5
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Connection via three-core cable - fitting M20x1.5
- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings: $U_i = 30 \text{ Vdc} / I_i = 250 \text{ mA} / P_i = 1.3 \text{ W}$
- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C
Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C
II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db
(Tamb : = -60°C to +70°C)* IP66/67
* alternative T/Class and ambients T4, T135°C
(Tamb = -60°C to +120°C)

Certification / Approvals:
ATEX, IECEx, EAC TR CU, INMETRO
- Certification included as standard

| DEH*49 | |
|--|--------------------|
| Hazardous Area Electrical Differential Indicator Connection via four-core cable - fitting 1/2" NPT | |
| Settings | Ordering code |
| 2.0 bar ±10% | DE H 20 x A 49 P01 |
| 5.0 bar ±10% | DE H 50 x A 49 P01 |
| 7.0 bar ±10% | DE H 70 x A 49 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -60 °C to +120 °C : ATEX, IECEx, EAC TR CU, INMETRO
From -60 °C to +105 °C : UL/CSA
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Temperature class: T4 (135 °C) and T6 (85 °C)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Four-core cable, fitting 1/2" NPT
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Connection via four-core cable - fitting 1/2" NPT
- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Max voltage: 150 Vac/dc
- Power: 20 W
- Available ATEX product: II 1 GD Ex ia IIC T6 Ga -60°C ≤ Ta ≤ 80°C
Ex ia IIC T4 Ga -60°C ≤ Ta ≤ 125°C
II 2 GD Ex db IIC T6* Gb Ex tb IIIC T85°C* Db
(Tamb : = -60°C to +70°C)* IP66/67
* alternative T/Class and ambients T4, T135°C
(Tamb = -60°C to +120°C)

Certification / Approvals:
ATEX, IECEx, EAC TR CU, INMETRO, UL/CSA Class I Division 1 Groups A-D, UL/CSA Class II Division 1 Groups E-G
- Certification included as standard

| DEH*70 | | Hydraulic symbol | Materials |
|---|--------------------|--|--|
| Hazardous Area Electrical Differential Indicator Connection IEC 61076-2-101 D (M12) | | | |
| Settings | Ordering code | | |
| 2.0 bar ±10% | DE H 20 x A 70 P01 | Electrical symbol | Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -60 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Temperature class: T6 (85 °C) - Degree of protection: IP 66/67 according to EN 60529 - Connection type: IEC 61076-2-101 D (M12) - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts) |
| 5.0 bar ±10% | DE H 50 x A 70 P01 | | |
| 7.0 bar ±10% | DE H 70 x A 70 P01 | | |
| | | | |
| | | - Certification / Approvals: ATEX, IECEx, EAC TR CU, INMETRO - Certification included as standard | |

| DEM*10 | | Hydraulic symbol | Materials |
|--|--------------------|---|---|
| Electrical Differential Indicator Connection: AMP Superseal series 1.5 | | | |
| Settings | Ordering code | | |
| 1.2 bar ±10% | DE M 12 x x 10 P01 | Electrical symbol | Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 |
| 2.0 bar ±10% | DE M 20 x x 10 P01 | | |
| 5.0 bar ±10% | DE M 50 x x 10 P01 | | |
| 7.0 bar ±10% | DE M 70 x x 10 P01 | | |
| 9.5 bar ±10% | DE M 95 x x 10 P01 | | |
| | | Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F") | |

| DEM*20 | | Hydraulic symbol | Materials |
|---|--------------------|--|---|
| Electrical Differential Indicator AMP Time junior | | | |
| Settings | Ordering code | | |
| 1.2 bar ±10% | DE M 12 x x 20 P01 | Electrical symbol | Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 |
| 2.0 bar ±10% | DE M 20 x x 20 P01 | | |
| 5.0 bar ±10% | DE M 50 x x 20 P01 | | |
| 7.0 bar ±10% | DE M 70 x x 20 P01 | | |
| 9.5 bar ±10% | DE M 95 x x 20 P01 | | |
| | | Electrical data - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F") | |

DIFFERENTIAL INDICATORS

Dimensions

| DEM*30 | |
|---|--------------------|
| Electrical Differential Indicator Deutsch DT-04-2-P | |
| Settings | Ordering code |
| 1.2 bar ±10% | DE M 12 x x 30 P01 |
| 2.0 bar ±10% | DE M 20 x x 30 P01 |
| 5.0 bar ±10% | DE M 50 x x 30 P01 |
| 7.0 bar ±10% | DE M 70 x x 30 P01 |
| 9.5 bar ±10% | DE M 95 x x 30 P01 |

A/F 28
Max tightening torque: 65 N·m

flexible cable: 240 to "A"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

| DEM*35 | |
|---|--------------------|
| Electrical Differential Indicator Deutsch DT-04-3-P | |
| Settings | Ordering code |
| 1.2 bar ±10% | DE M 12 x x 35 P01 |
| 2.0 bar ±10% | DE M 20 x x 35 P01 |
| 5.0 bar ±10% | DE M 50 x x 35 P01 |
| 7.0 bar ±10% | DE M 70 x x 35 P01 |
| 9.5 bar ±10% | DE M 95 x x 35 P01 |

A/F 28
Max tightening torque: 65 N·m

flexible cable: 240 to "A"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact
- Thermal lockout: Normally open up to 30 °C (option "F")

| DES*10 | |
|--|--------------------|
| Electrical Differential Indicator AMP Superseal series 1.5 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DE S 12 H A 10 P01 |
| 2.5 bar ±10% | DE S 25 H A 10 P01 |
| 4.0 bar ±10% | DE S 40 H A 10 P01 |

A/F 19
Max tightening torque: 20 N·m

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

| DES*30 | |
|---|-------------------|
| Electrical Differential Indicator Deutsch DT-04-2-P | |
| Settings | Ordering code |
| 1.2 bar $\pm 10\%$ | DE S 12 HA 30 P01 |
| 2.5 bar $\pm 10\%$ | DE S 25 HA 30 P01 |
| 4.0 bar $\pm 10\%$ | DE S 40 HA 30 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

| DES*80 | |
|---|-------------------|
| Electrical Differential Indicator Stud #10-32 UNF | |
| Settings | Ordering code |
| 1.2 bar $\pm 10\%$ | DE S 12 HA 80 P01 |
| 2.5 bar $\pm 10\%$ | DE S 25 HA 80 P01 |
| 4.0 bar $\pm 10\%$ | DE S 40 HA 80 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Stud #10-32 UNF
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

| DEX*50 | |
|---|--------------------|
| Electrical Differential Indicator Connection: EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar $\pm 10\%$ | DE X 12 x A 50 P01 |
| 2.0 bar $\pm 10\%$ | DE X 20 x A 50 P01 |
| 5.0 bar $\pm 10\%$ | DE X 50 x A 50 P01 |
| 7.0 bar $\pm 10\%$ | DE X 70 x A 50 P01 |
| 9.5 bar $\pm 10\%$ | DE X 95 x A 50 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

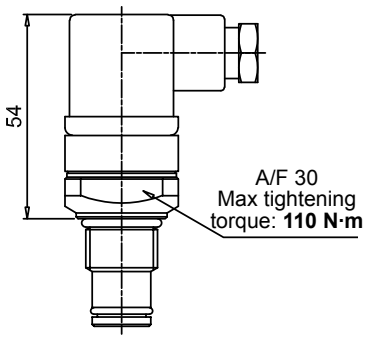
Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

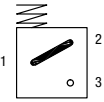
DIFFERENTIAL INDICATORS

Dimensions

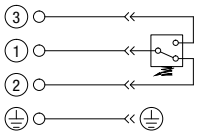
| DEZ*50 | |
|---|--------------------|
| Electrical Differential Indicator Connection: EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DE Z 12 x A 50 P01 |
| 2.0 bar ±10% | DE Z 20 x A 50 P01 |
| 5.0 bar ±10% | DE Z 50 x A 50 P01 |
| 7.0 bar ±10% | DE Z 70 x A 50 P01 |
| 9.5 bar ±10% | DE Z 95 x A 50 P01 |



Hydraulic symbol



Electrical symbol



Materials

- Body: AISI 316L
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

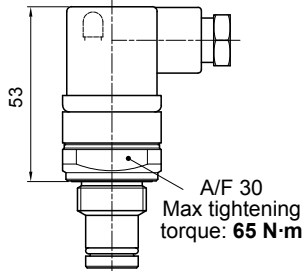
Technical data

- Max working pressure: 700 bar
- Proof pressure: 1050 bar
- Burst pressure: 2100 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

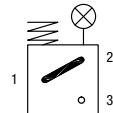
Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

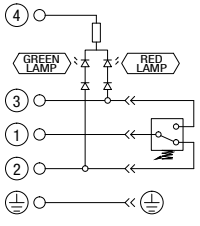
| DLA*51 - DLA*52 | |
|---|--------------------|
| Electrical/Visual Differential Indicator | |
| 51: Connection EN 175301-803, transparent base with lamps 24 Vdc | |
| 52: Connection EN 175301-803, transparent base with lamps 110 Vdc | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL A 12 x A xx P01 |
| 2.0 bar ±10% | DL A 20 x A xx P01 |
| 5.0 bar ±10% | DL A 50 x A xx P01 |
| 7.0 bar ±10% | DL A 70 x A xx P01 |
| 9.5 bar ±10% | DL A 95 x A xx P01 |



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - FPM

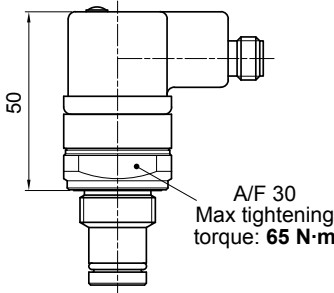
Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

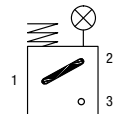
Electrical data

- Electrical connection: EN 175301-803
- Type: 51 52
- Lamps: 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

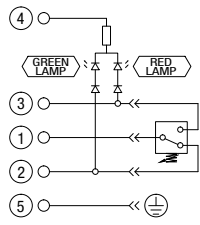
| DLA*71 | |
|---|--------------------|
| Electrical/Visual Differential Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL A 12 x A 71 P01 |
| 2.0 bar ±10% | DL A 20 x A 71 P01 |
| 5.0 bar ±10% | DL A 50 x A 71 P01 |
| 7.0 bar ±10% | DL A 70 x A 71 P01 |
| 9.5 bar ±10% | DL A 95 x A 71 P01 |



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)
- Lamps: 24 Vdc (black base)
- Resistive load: 0.4 A / 24 Vdc

| DLE*A50 | |
|---|--------------------|
| Electrical/Visual Differential Indicator Without term. Connections: EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL E 12 x A 50 P01 |
| 2.0 bar ±10% | DL E 20 x A 50 P01 |
| 5.0 bar ±10% | DL E 50 x A 50 P01 |
| 7.0 bar ±10% | DL E 70 x A 50 P01 |
| 9.5 bar ±10% | DL E 95 x A 50 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Available the connector with lamps

| DLE*F50 | |
|--|--------------------|
| Electrical/Visual Differential Indicator With term. Connections: EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL E 12 x F 50 P01 |
| 2.0 bar ±10% | DL E 20 x F 50 P01 |
| 5.0 bar ±10% | DL E 50 x F 50 P01 |
| 7.0 bar ±10% | DL E 70 x F 50 P01 |
| 9.5 bar ±10% | DL E 95 x F 50 P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data

- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Thermal lockout setting: +30 °C

| DLX*51 - DLX*52 | |
|---|--------------------|
| Electrical/Visual Differential Indicator | |
| 51: Connection EN 175301-803, transparent base with lamps 24 Vdc | |
| 52: Connection EN 175301-803, transparent base with lamps 110 Vdc | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL X 12 x A 5x P01 |
| 2.0 bar ±10% | DL X 20 x A 5x P01 |
| 5.0 bar ±10% | DL X 50 x A 5x P01 |
| 7.0 bar ±10% | DL X 70 x A 5x P01 |
| 9.5 bar ±10% | DL X 95 x A 5x P01 |

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFG

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

| | | |
|--------------------------|---------------|---------------|
| - Electrical connection: | EN 175301-803 | |
| - Type | 51 | 52 |
| - Lamps | 24 Vdc | 110 Vdc |
| - Resistive load: | 1 A / 24 Vdc | 1 A / 110 Vdc |

DIFFERENTIAL INDICATORS

Dimensions

| DLZ*51 - DLZ*52 | |
|---|--------------------|
| Electrical/Visual Differential Indicator Connection EN 175301-803 | |
| Settings | Ordering code |
| 1.2 bar ±10% | DL Z 12 x A 5x P01 |
| 2.0 bar ±10% | DL Z 20 x A 5x P01 |
| 5.0 bar ±10% | DL Z 50 x A 5x P01 |
| 7.0 bar ±10% | DL Z 70 x A 5x P01 |
| 9.5 bar ±10% | DL Z 95 x A 5x P01 |

A/F 30
Max tightening torque: **110 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Base: Transparent polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

Technical data

- Max working pressure: 700 bar
- Proof pressure: 1050 bar
- Burst pressure: 2100 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Type: 51 52
- Lamps: 24 Vdc 110 Vdc
- Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc

| DTA*70 | |
|---|--------------------|
| Electronic Differential Indicator Connection: IEC 61076-2-101 D (M12) | |
| Settings | Ordering code |
| 1.2 bar ±10% | DT A 12 x x 70 P01 |
| 2.0 bar ±10% | DT A 20 x x 70 P01 |
| 5.0 bar ±10% | DT A 50 x x 70 P01 |
| 7.0 bar ±10% | DT A 70 x x 70 P01 |
| 9.5 bar ±10% | DT A 95 x x 70 P01 |

A/F 30
Max tightening torque: **50 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)
- Power supply: 24 Vdc
- Analogue output: From 4 to 20 mA
- Thermal lockout: 30 °C (all output signals stalled up to 30 °C)

| DVA | |
|--------------------------------------|---------------|
| Visual Differential Indicator | |
| Settings | Ordering code |
| 1.2 bar ±10% | DV A 12 x P01 |
| 2.0 bar ±10% | DV A 20 x P01 |
| 5.0 bar ±10% | DV A 50 x P01 |
| 7.0 bar ±10% | DV A 70 x P01 |
| 9.5 bar ±10% | DV A 95 x P01 |

A/F 28
Max tightening torque: **65 N·m**

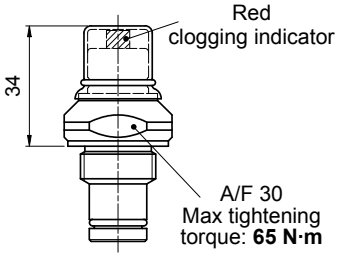
Hydraulic symbol

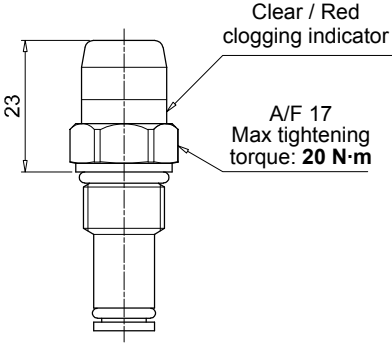
Materials

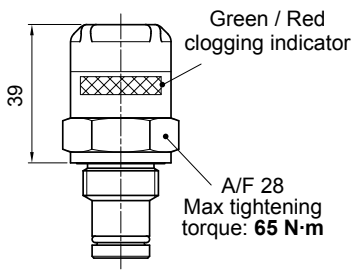
- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Reset: Automatic reset
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

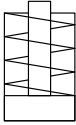
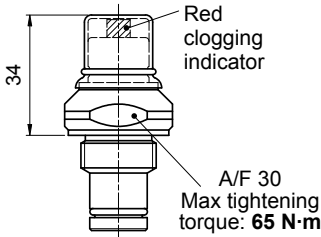
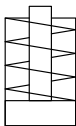
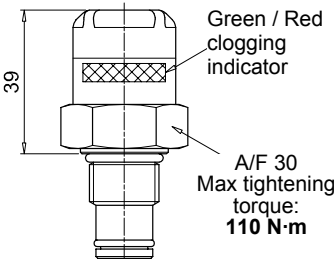
| DVM | | Hydraulic symbol | Materials |
|--------------------------------------|----------------------|---|--|
| Visual Differential Indicator | | | |
| Settings | Ordering code | | |
| 1.2 bar ±10% | DV M 12 x P01 |  | Technical data - Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529 |
| 2.0 bar ±10% | DV M 20 x P01 | | |
| 5.0 bar ±10% | DV M 50 x P01 | | |
| 7.0 bar ±10% | DV M 70 x P01 | | |
| 9.5 bar ±10% | DV M 95 x P01 | | |

| DVS | | Hydraulic symbol | Materials |
|--------------------------------------|----------------------|---|---|
| Visual Differential Indicator | | | |
| Settings | Ordering code | | |
| 1.2 bar ±10% | DV S 12 H P01 |  | Technical data - Reset: Automatic reset - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529 |
| 2.5 bar ±10% | DV S 25 H P01 | | |
| 4.0 bar ±10% | DV S 40 H P01 | | |

| DVX | | Hydraulic symbol | Materials |
|--------------------------------------|----------------------|---|---|
| Visual Differential Indicator | | | |
| Settings | Ordering code | | |
| 1.2 bar ±10% | DV X 12 x P01 |  | Technical data - Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529 |
| 2.0 bar ±10% | DV X 20 x P01 | | |
| 5.0 bar ±10% | DV X 50 x P01 | | |
| 7.0 bar ±10% | DV X 70 x P01 | | |
| 9.5 bar ±10% | DV X 95 x P01 | | |

DIFFERENTIAL INDICATORS

Dimensions

| | | | | |
|--------------------------------------|----------------------|---|--|--|
| DVY | | Hydraulic symbol |  | Materials - Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Contacts: Silver - Seal: HNBR - MFQ |
| Visual Differential Indicator | | | | |
| Settings | Ordering code |  | | |
| 1.2 bar ±10% | DV Y 12 x P01 | | | |
| 2.0 bar ±10% | DV Y 20 x P01 | | | |
| 5.0 bar ±10% | DV Y 50 x P01 | | | |
| 7.0 bar ±10% | DV Y 70 x P01 | | | |
| 9.5 bar ±10% | DV Y 95 x P01 | | | |
| DVZ | | Hydraulic symbol |  | Materials - Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Contacts: Silver - Seal: HNBR - MFQ |
| Visual Differential Indicator | | | | |
| Settings | Ordering code |  | | |
| 1.2 bar ±10% | DV Z 12 x P01 | | | |
| 2.0 bar ±10% | DV Z 20 x P01 | | | |
| 5.0 bar ±10% | DV Z 50 x P01 | | | |
| 7.0 bar ±10% | DV Z 70 x P01 | | | |
| 9.5 bar ±10% | DV Z 95 x P01 | | | |

PLUGS

Dimensions

| T2 | |
|------------------------------------|---------------|
| Differential Indicator plug | |
| Seal | Ordering code |
| HNBR | T2 H |
| FPM | T2 V |

Materials

- Body: Phosphatized steel
- Seal: HNBR / FPM

A/F 30
Max tightening torque: 50 N·m

| T4 | |
|------------------------------------|---------------|
| Differential Indicator plug | |
| Seal | Ordering code |
| NBR | T4 A |

Materials

- Body: Anodized aluminium
- Seal: NBR

A/F 19
Max tightening torque: 20 N·m

| X2 | |
|--|---------------|
| Differential Indicator plug 420 bar | |
| Seal | Ordering code |
| HNBR | X2 H |
| FPM | X2 F |
| MFQ | X2 Q |

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

A/F 30
Max tightening torque: 50 N·m

| X3 | |
|---|---------------|
| Differential Indicator plug 700 bar (only for FZH) | |
| Seal | Ordering code |
| HNBR | X3 H |
| FPM | X3 F |
| MFQ | X3 Q |

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

A/F 30
Max tightening torque: 110 N·m

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